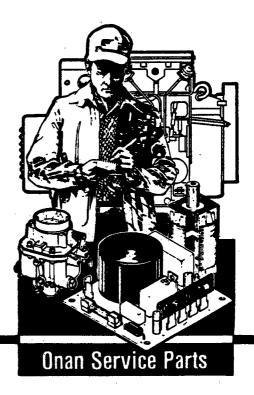
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Onan

Parts Manual

EN GenSet

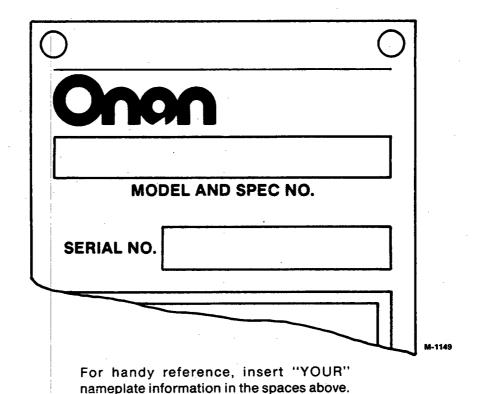


928-0221 6-85 (SPEC A-D) Replaces 5-80 (SPEC A-D) Printed in U.S.A.

General Information

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.



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INTRODUCTION

This Parts Manual applies to the Generator Set(s) listed below. The illustrations are arranged in an assembly of related parts, and each part or assembly is identified by a reference number. All parts illustrated are typical, and unless otherwise mentioned in the description column of the parts list, the parts are interchangeable between all models.

These typical illustrations are subject to change and reflect only the latest replacement for the original factory installed parts. The Right and Left sides of the Generator Set are determined by FACING the engine end (FRONT) of the SET.

Set Data Table

MODEL IDENTIFICTION	KW RATING	RPM RATING	BATTERY VOLTAGE
50.0 EN - */#£	50,000 WATTS	1800 RPM	12 VDC
55.0 EN - */#£	55,000 WATTS	1800 RPM	12 VDC
60.0 EN - */#£	60,000 WATTS	1800 RPM	12 VDC
65.0 EN - */#£	65,000 WATTS	1800 RPM	12 VDC
70.0 EN - */#£	70,000 WATTS	1800 RPM	12 VDC

Electrical Data Table

*VOLTAGE CODES	VOLTS	HERTZ	WIRE	PHASE	NOTES
3	120/240	60	3	1	
(E) 6D	240/480	60	. 4	3	1
† 7	220/380	60	4	3 3 3	
9X	347/600	60	4	3	
15	120/240	60	12	1	j +
15	120/208	60	12	3	+
1	120/240		ł	1	
	127/220	į		1	
1	139/240		1	1	
1	240/416		1	1	
1	254/440				
1	227/480		j		
1	1		1	1	Į.
53	120/240	50	3	1 1	1
515	110/220	50	12	1 1	1 →
1	115/230	i	· -]
515	110/190	50	12	3	+
1	110/220	1	1	1	
1	115/200	<u>}</u>	j		
1	115/230		!		i i
ł	120/208				1
1	127/220	1		l	1
1	220/380		i		1
1	230/400	j		1	[
1	240/416	1	Ì		1
	254/440		<u></u>	L	

^{* -} Voltage codes follow model letters designations.

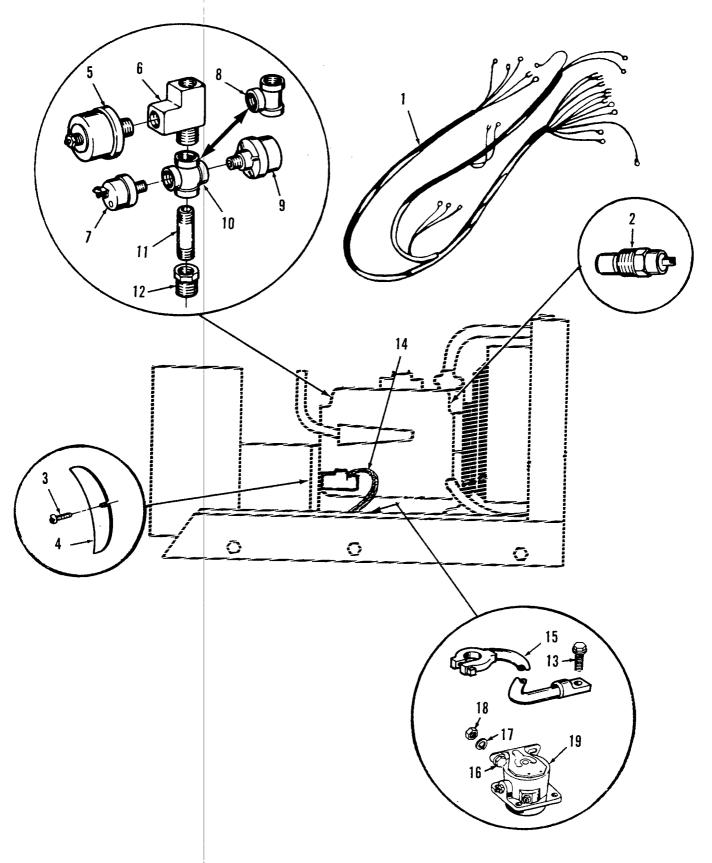
- Specification number: number 1 is standard, all others indicate variations.

+ - These generators are reconnectible, refer to Operator's manual for wiring data.

^{£ -} Specification letter; letter advances (A to B, B to C, etc.) with major manufacturing changes.

Engine Replacement Parts

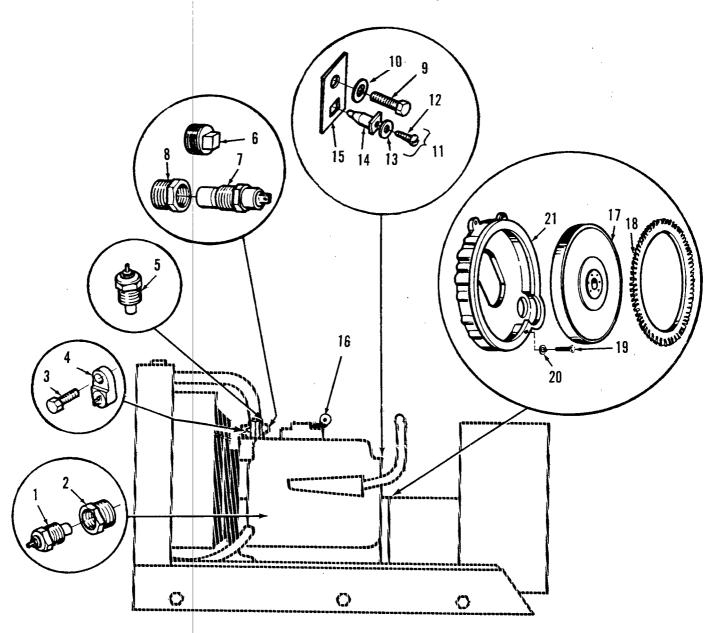
All engine replacement parts must be ordered from the engine manufacturer, except those modified or added by Onan. When ordering engine parts, refer to the engine manufacturer's nameplate and supply the Model, Spec, Serial numbers and other available information. Refer to the engine manufacturer's manuals for your nearest authorized distributor or parts center; or contact the Onan distributor from whom you purchased this Set, for assistance in ordering replacement parts.



Engine Components - Left Side

Ref. No.	Part No.	Qty. Used	Part Description
1	338-0942	1	Harness, Wiring - Engine
2			Sender, Temperature - Engine Coolant (E2)
	193-0104	1	Spec A
	193-0247	1	Begin Spec B
3	812-0075	1	Screw, Machine - Round Head (#8-32 x 1/4")
3 4 5	191-0773	1	Shield - Starter Mounting
5			Sender, Pressure - Oil (Ĕ1)
	193-0108	1	Spec A
	193-0244	1	Begin Spec B
6 7	502-0058	1	Tee, Pipe - Street, Brass (1/8 NPT)
7	309-0064	1	Switch, Pressure - Low Oil (S1)
8	505-0059	1 1 1	Tee, Pipe (1/8 NPT)
. 9	309-0169	1	Switch, Pressure - Low Oil, Pre-Alarm (S6)
10	505-0763	1	Cross, Pipe (1/8 NPT)
11			Nipple, Pipe
	505-0104	1	1/8 NPT a 1-1/2"
	505-0061	1 1	1/8 NPT x 2"
12	505-0007		Bushing, Reducer - Hex (1/4 NPT x 1/8 NPT)
13	821-0010	2 1	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
14	336-3124	1	Lead, Electrical (#2 AWG x 9"LG)
15			Cable, Battery
	416-0021	1	Positive (21"LG)
	416-0672	1 2 2	Negative (29"LG)
16	800-0005	2	Screw, Cap - Hex Head (1/4-20 x 3/4")
17	850-0040	2	Washer, Lock - Spring (1/4")
18	862-0001	2 1	Nut, Hex (1/4-20)
19	307-1031	1	Solenoid, Electrical - Start, 12 VDC (K6)

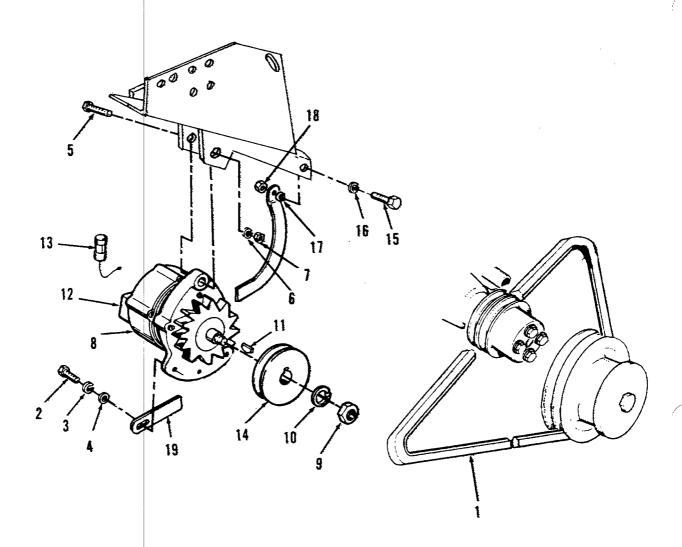
Engine Components - Right Side



Engine Components - Right Side

Ref.	Part	Qty.	Part
No.	No.	Used	Description
1			Sender, Temperature - Oil (E5)
	193-0202	1	Spec A
	193-0249	1	Begin Spec B
2	505-0007	1	Bushing, Reducer ~ Hex (1/4 NPT x 1/8 NPT)
3	800-0069	1	Screw, Cap - Hex Head (7/16-14 x 3/4")
4	309-0269	1	Switch, Thermostatic - Low Engine Temp (S5)
5	309-0179	1	Switch, Thermostatic - Hi Eng Coolant Temp (S2)
6	505-0130	1	Plug, Pipe - Square Head (3/4 NPT)
7	309-0178	1	Switch, Thermostatic - Hi Eng Coolant Temp (S7)
•8	505-0499	1	Bushing, Reducer - Hex (3/4 NPT x 3/8 NPT)
2 3 4 5 6 7 8 9	800-0026	1	Screw, Cap - Hex Head (5/16-18 x 3/4")
10	853-0016	1	Washer, Lock - EIT (5/16")
11	332-1292	1	Terminal Board (Includes parts marked *)
12	809-0035	1	*Screw, Thread Cutting - Round Head (#8 x 3/4")
13	508-0015	1	*Washer, Insulating - Fiber (#8)
14	870-0196	1	*Nut, Insulating (#8)
15	332-1281	1	*Plate, Mounting - Terminal
16	166-0278	1	Coil, Ignition (T1)
17			Flywheel (Includes Ring Gear)
	104-0925	1	Spec A thru C
	104-1097	1 1	Begin Spec D
18	104-0723	1	Gear, Ring
19	800-0072	8	Screw, Cap - Hex Head (7/16-14 x 1-1/4")
20	850-0055	8	Washer, Lock - Spring (7/16")
21	•	_	Adapter - Generator to Engine
	231-0205	1	Standard
	231-0260	1 1	With Mag Pickup Tapped Hole

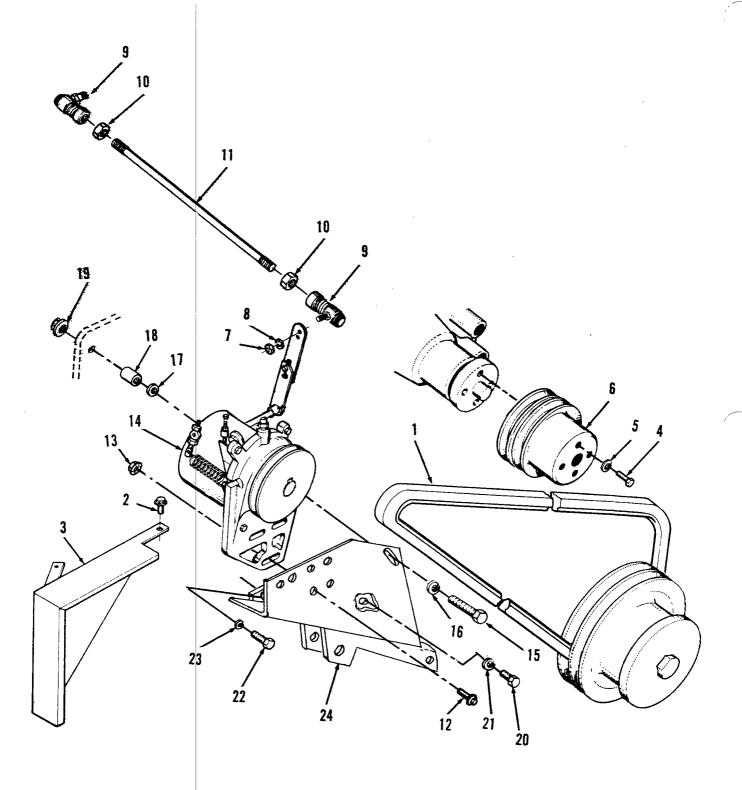
^{* -} Parts included in Terminal Board.



Alternator

Ref.	Part	Qty.	Part
No.	No.	Used	Description Point
1			Belt, Drive
	511-0098	1 1	Spec A
	511-0084	1	Begin Spec B
2	800-0027	1	Screw, Cap - Hex Head (5/16-18 x 7/8")
3	850-0045	1	Washer, Lock - Spring (5/16")
4	526-0115	1	Washer, Flat (11/32"ID x 11/16"0D x 1/16"THK)
5	800-0095	1	Screw, Cap - Hex Head (1/2-13 x 2-1/2")
6	850-0065	1	Washer, Lock - Spring (1/2")
2 3 4 5 6 7	862-0005	1	Nut, Hex (1/2-13)
8 9	191-1388	1	Alternator - 12 VDC (Includes Parts Marked *)
9	868-0007	1	Nut, Hex (5/16-18)
10	850 - 0070	1	Washer, Lock - Spring (5/8")
11	515-0093	1	Key, Woodruff (#5)
12	191-1390	1	* Regulator, Voltage (Includes Parts Marked #)
13	312-0201	1	*# Capacitor
14	191-1099	1	Pulley
15	800-0029	1 1 1 1	Screw, Cap - Hex Head (5/16-18 x 1-1/8") .
16	850-0045	1	Washer, Lock - Spring (5/16")
17	191-0864	1	Spacer
18	862-0015	1	Nut, Hex (5/16-18)
19			Arm, Adjusting
	191-0535	1	Spec A
	191-1203	1	Begin Spec B

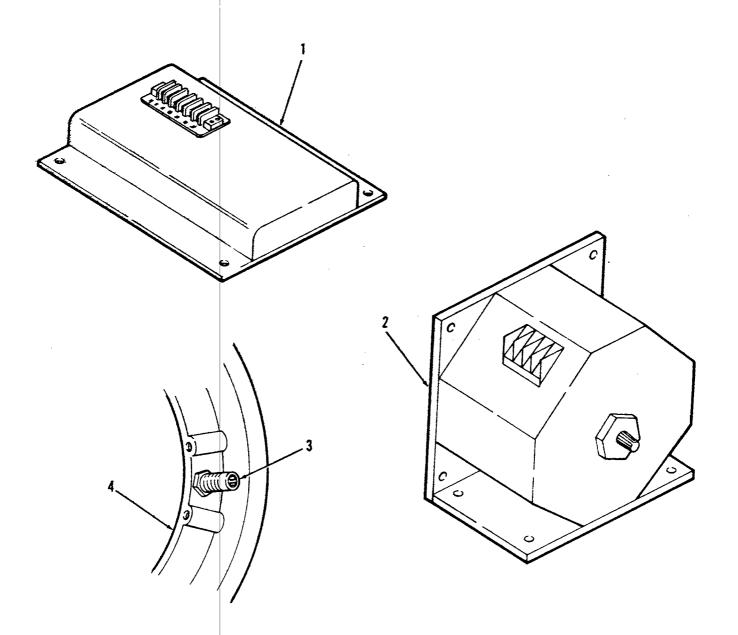
^{* -} Parts Included with Alternator.# - Parts Included with Voltage Regulator



Governor - Mechanical

Ref.	Part	Qty.	Part
No.	No.	Used	Description
1			Belt, Drive
	511-0098	1	Spec A
	511-0084	1	Begin Spec B
2	821-0010	3	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
3	130-0991	3 1 4	Guard, Belt
4	801-0027	4	Screw, Cap - Hex Head (5/16-24 x 7/8")
5	850-0045	4	Washer, Lock - Spring (5/16")
6	132-0168	1	Pulley - Water Pump Drive
7	115-0025	2	Nut, Hex (1/4-28)
2 3 4 5 6 7 8 9	850-0040	2	Washer, Lock - Spring (1/4")
	150-0638	1 2 2 2 2 1 3 3	Joint, Ball
10	115-0025	· 2	Nut, Hex (1/4-28)
11	520-0855	1	Stud (1/4-28 x 14-1/2"LG)
12	821-0030	3	Screw, Self-locking - Hex Washer Head (3/8-16 x 1")
13	870-0281	. 3	Nut, Self-locking - Hex Washer Head (3/8-16)
14	151-0415	1	Governor
15	800-0052	1	Screw, Cap - Hex Head (3/8-16 x 1-1/2")
16	850-0050	1 2	Washer, Lock - Spring (3/8")
17	526 - 0026	2	Washer, Flat (13/32"ID x 3/4"OD x 1/16"THK)
18	130-0988	1	Spacer, Sleeve
19	870-0281	1	Nut, Self-locking - Hex Washer Head (3/8-16)
20	800-0048	1	Screw, Cap - Hex Head (3/8-16 x 3/4")
21	850-0050	1	Washer, Lock - Spring (3/8")
22	800-0069	1	Screw, Cap - Hex Head (7/16-14 x 3/4")
23	850-0055	1	Washer, Lock - Spring (7/16")
24	150-1521	1	Bracket, Mounting

Governor - Electronic

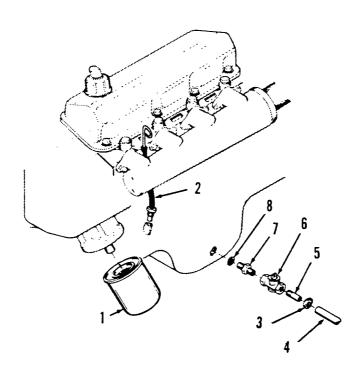


Ref. No.	Part No.	Qty. Used
1	150-1880	1
2	151-0566	1
3	151-0411	1
4	231-0260	1

Description
Control Unit - 12 VDC
Actuator - 12 VDC
Pickup, Magnetic
Adapter, Engine to Generator

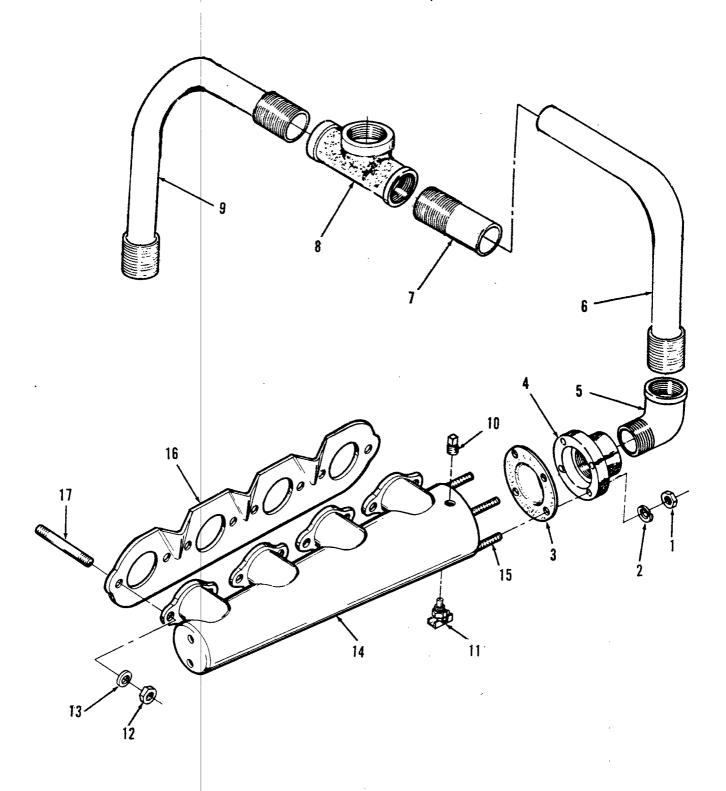
Part

Oil System Components



Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	122-0193	1	Filter, Oil
1 2 3	123-1322	1	Tube - Oil Level Indicator
3			Clamp, Hose
	503-0131	1	Thru May 1985
	503-0197	1	Begin June 1985
4			Hose, Rubber
	503-0966	1	(5/8"ID) Thru May 1985
	503-0200	1	(3/4"ID) Begin June 1985
5			Nipple, Pipe - Half
	505-0135	1	(3/8 NPT x 1-1/2") Thru May 1985
	505-0185	1	(1/2 NPT x 1-1/2") Begin June 1985
6			Valve, Cock
	504-0030	1	(3/8 NPT) Thru May 1985
	504-0011	1	(1/2 NPT) Begin June 1985
7			Adapter, Pipe - Hex
	102-0652	1	$(1/2-20 \text{ UNF } \times 3/8 \text{ NPT}) \text{ Thru May } 1985$
	102-1054	1	(M14 x 1/2 NPT)
8			Gasket
	102-0664	1	Thru May 1985
	102-1281	ī	Begin June 1985

Exhaust System Components

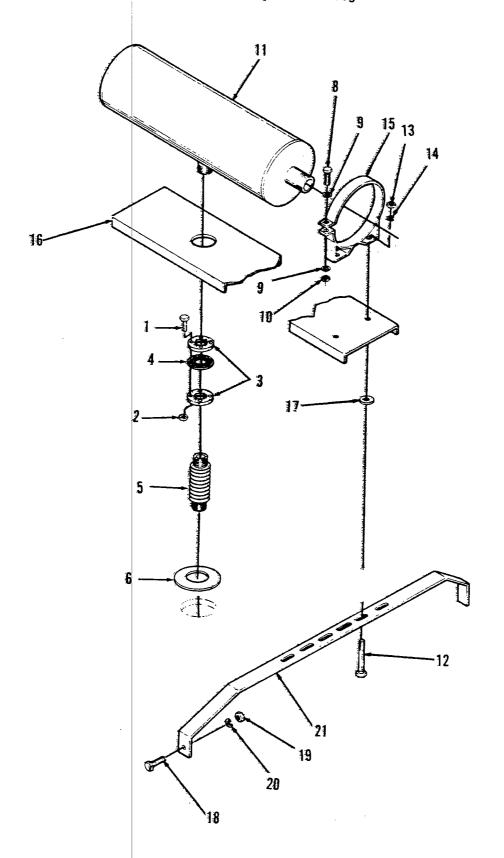


Exhaust System Components

Ref. No.	Part No.	Qty. Used	Part Description
1	870-0195	8	Nut, Self-locking - Hex (5/16-24)
2	850-0165	8	Washer, Lock - Spring - SST (5/16")
3	154-2336	2	Gasket
4	154-1739	2	Flange, Pipe
5	505-0216	2	Elbow, Pipe - Street, 90 DEG (2-1/2 NPT)
6	155-1373	1	Tube, Exhaust
7	155-0615	1	Nipple, Pipe - Half
8	505-0373	1	Tee, Pipe - Reducing (2-1/2 NPT x 2-1/2 NPT x 3 NPT)
9	155-1372	1	Tube, Exhaust
10	505-0057	2	Plug, Pipe - Square Head (1/8 NPT)
11	504-0005	2	Cock, Drain (1/8 NPT)
12	870-0195	16	Nut, Hex (3/8-24)
13	526-0188	16	Washer, Flat - SST (3/8" Nominal)
14	154-1766	2	Manifold, Exhaust - Liquid Cooled (Includes parts marked *)
15	520-0165	8	*Stud (5/16-24 x 5/16-18 x 1-7/8"LG)
16	155-1395	2	Gasket
17	520-0819	16	Stud (3/8-24 x 3/8-16 x 1-7/8"LG)

^{* -} Parts included with Exhaust Manifold.

Exhaust System - Industrial Spec A Only



Exhaust System - Industrial Spec A Only

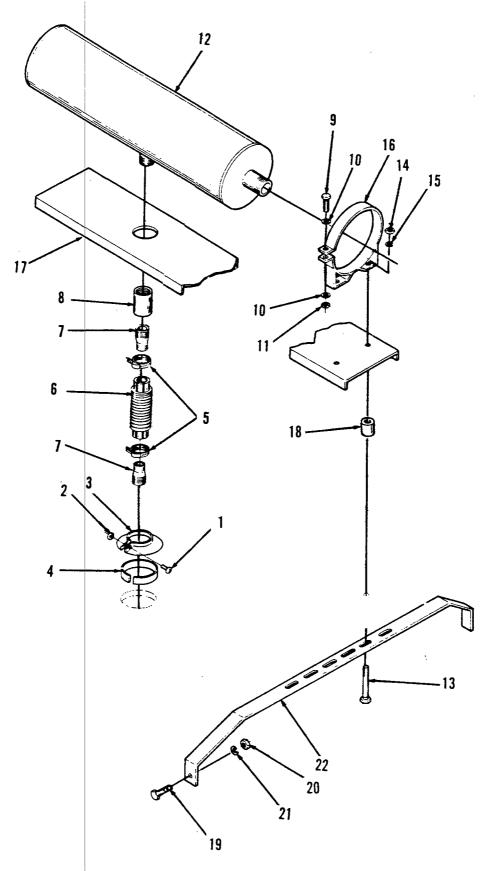
Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	800-0138	4	*Screw, Cap - Hex Head (5/8-11 x 3")
2	862-0007	4	*Nut, Hex (5/8-11)
3	154-0570	1	Package, Flange Companion (Includes parts marked *)
4	#	1	*Gasket
2 3 4 5 6 8	155-1390	1	Tube, Exhaust - Flexible (3 NPT x 15-1/4"LG)
6	155-1387	1	Shield, Rain
8	800-0035	2	Screw, Cap - Hex Head (5/16-18 x 2-1/2")
9	526-0113	4	Washer, Flat (11/32"ID x 1"0D x 3/32"THK)
10	870-0257	2	Nut, Self-locking - Hex Washer Head (5/16-18)
11	155-0989	1	Muffler, Exhaust - Industrial (14"00 x 50"LG)
12	800-0026	4	Screw, Cap - Hex Head (5/16-18 x 3/4")
13	862-0015	4	Nut, Hex (5/16-18)
14	850-0045	4	Washer, Lock - Spring (5/16")
15	140-0757	2	Band, Mounting (14"ID)
16	155-0997	1	Shield, Heat (12"W x 46"LG)
17	526-0172	4	Washer, Flat (1/2"ID x 2-1/2"OD x 1/4"THK)
18	800-0028	4	Screw, Cap - Hex Head (5/16-18 x 1")
19	862-0015	4	Nut, Hex (5/16-18)
20	850-0045	4	Washer, Lock - Spring (5/16")
21	155-0789	2	Bracket, Support - Muffler Mounting

^{* -} Parts included in Companion Flange Package.# - Part number not available at time of printing.

Exhaust System - Industrial Begin Spec B / 14 / Ф 7 · -13

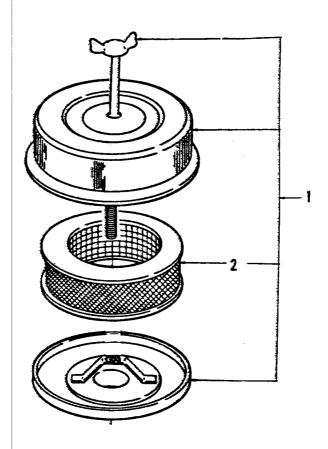
Exhaust System - Industrial Begin Spec B

Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	813-0105	2	Screw, Machine - Round Head (#10-32 x 1")
1 2 3 4 5 6 7 8 9	870-0188	2	Nut, Self-locking - Hex (#10-32)
3	155-1422	1	Shield, Rain
4	895-0159	1	Strip, Asbestos (2"W x 1/16"THK x 12"LG)
5	503-0591	2	Clamp, Hose
6	155-1489	1	Tube, Exhaust - Flexible, SST (3" x 9")
7	155-1463	2	Connector, Tube - Exhaust (3 NPT)
8	505-0327	1	Coupling, Pipe (3 NPT)
9	800-0035	2	Screw, Cap - Hex Head (5/16-18 x 2-1/2")
10	526-0113	4	Washer, Flat (11/32"ID x 1"OD x 3/32"THK)
11	870-0257	4 2 1	Nut, Self-locking - Hex Washer Head (6/16-18)
12	155-0989	1	Muffler, Exhaust - Industrial (14"OD x 50"LG)
13	800-0037	4	Screw, Cap - Hex Head (5/16-18 x 3")
14	870-0048	4	Nut, Self-locking - Hex Washer Head (5/16-18)
15	850-0045	4	Washer, Lock - Spring (5/16")
16	140-0757	2	Band, Mounting (14"ID)
17	155-0997	1 4	Shield, Heat (12"W x 46"LG)
18	155-1430	4	Spacer ($1/2$ "ID x $1-1/2$ "OD x 2 "THK)
19	800-0026	4	Screw, Cap - Hex Head (5/16-18 x 3/4")
20	870-0048	4	Nut, Self-locking - Hex Washer Head (5/16-18)
	850-0045	4	Washer, Lock - Spring (5/16")
22	155-0789	2	Bracket, Support - Muffler Mounting



Exhaust System - Critial

Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	813-0105	2	Screw, Machine - Round Head (#10-32 x 1")
2	870-0188	2	Nut, Self-locking - Hex (#10-32)
3	155-1422	1	Shield, Rain
4	895-0159	1	Strip, Asbestos (2"W x 1/16"THK x 12"LG)
5	503-0591	2	Clamp, Hose
2 3 4 5 6 7	155-1489	1	Tube, Exhaust - Flexible, SST (3" x 9")
7	155-1463	2	Connector, Tube - Exhaust (3 NPT)
8 9	505-0327	1	Coupling, Pipe (3 NPT)
9	800-0035	2	Screw, Cap - Hex Head (5/16-18 x 2-1/2")
10	526-0113	4	Washer, Flat (11/32"ID x 1"OD x 3/32"THK)
11	870-0257	2	Nut, Self-locking - Hex Washer Head (6/16-18)
12	155-1618	1	Muffler, Exhaust - Critial (14"OD x 62"LG)
13	800-0037	6	Screw, Cap - Hex Head (5/16-18 x 3")
14	870-0048	6 6 3 1	Nut, Self-locking - Hex Washer Head (5/16-18)
15	850-0045	6	Washer, Lock - Spring (5/16")
16	140-0757	3	Band, Mounting (14"ID)
17	155-1663	1	Shield, Heat (12"W x 58"LG)
18	155-1430	6	Spacer (1/2"ID x 1-1/2"OD x 2"THK)
19	800-0026		Screw, Cap - Hex Head (5/16-18 x 3/4")
20	870-0048	6	Nut, Self-locking - Hex Washer Head (5/16-18)
21	850-0045	6 6	Washer, Lock - Spring (5/16")
22	155-0789	3	Bracket, Support - Muffler Mounting

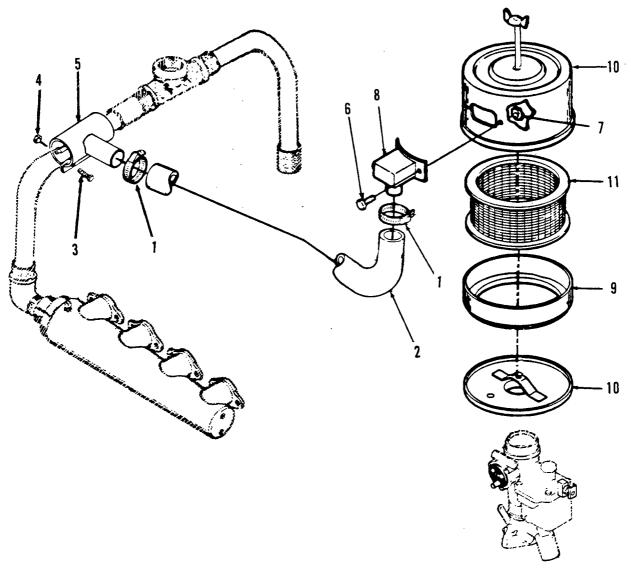


Ref. No.	Part No.	Oty. Used
1	140-1083	1
2	140-1089	1

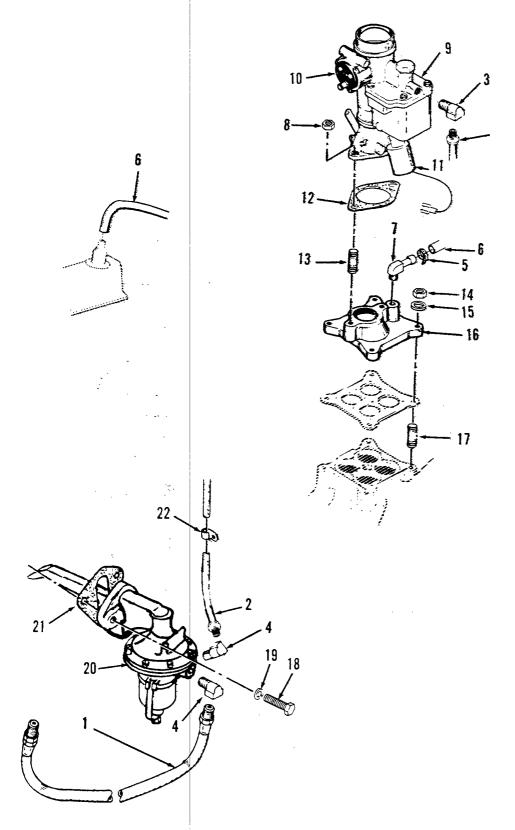
Part Description

Cleaner, Air (Includes Element) Element - Air Cleaner

Air Heater



Ref. No.	Part No.	Qty. Used	Part Description
1 2 3	503-0274 503-0593 821-0011 870-0212	1 1 1 1	Clamp, Hose Hose, Rubber (2"ID x 8"LG) Screw, Self-locking - Hex Washer Head (1/4-20 x 7/8") Nut, Self-locking - Hex Washer head (1/4-20)
5	140-1402 821-0008	1 2	Plenum (Jacket)- Air Heater Screw, Self-locking - Hex Washer Head (1/4-20 x 5/16"
7 8 9 10	870-0212 140-1431 140-1401 140-1400	2 1 1 1	Nut, Self-locking - Hex Washer Head (1/4-20) Inlet - Air Heater Retainer, Heat Cleaner,Air (Includes Element)
11	140-1089	1	Element - Air Cleaner

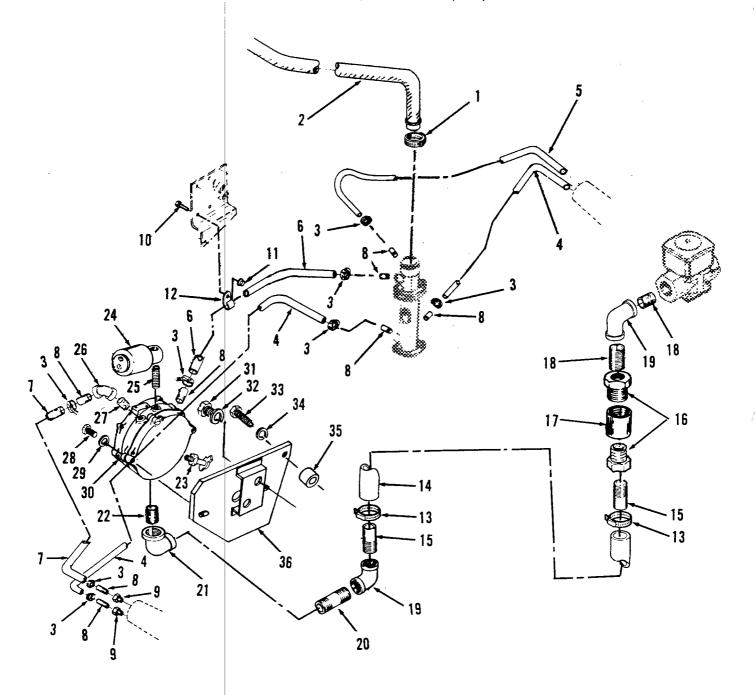


Fuel System - Gasoline

Ref.	Part No.	Qty.	Part
No.		Used	Description
1	501-0005	1	Line, Fuel - Flexible
2	501-0066	1	Line, Fuel - Flexible
3	502-0002	1	Elbow, Line - 90 DEG (1/8 NPT x 1/4 Line)
4	502-0041	2	Elbow, Line - 90 DEG (1/4 NPT x 1/4 Line)
5	503-0547	1	Clamp, Hose
1 2 3 4 5 6 7	503-1100	1	Hose, Rubber (1/2"ID x 23"LG)
7	502-0237	1	Adapter, Pipe to Hose - 90 DEG
8 9	870-0281	2	Nut, Self-locking - Hex Washer Head (3/8-16)
9	141-0902	1	Carburetor, Gasoline (Includes Parts Marked *)
	141-0911	1	* Cover, Choke with Heater - 12 VDC
11	141-0850	1	* Solenoid, Fuel Cutoff - 12 VDC
12	141-0852	1	* Gasket
13	520-0311	2	Stud (3/8-16 x 1-5/8"LG)
14	110-0445	4	Nut, Hex (5/16-24)
15	526-0065	4	Washer, Flat (21/64"ID x 9/16"OD x 1/16"THK)
	145-0482	i	Adapter, Carburetor
17	520-0011	2 4 4 1 4 2 2	Stud (5/16-18 x 5/16-24 x 1-7/8"LG)
18	114-0022	2	
19	850-0045	2	Screw, Cap - Hex Head (5/16-18 x 1-3/4")
			Washer, Lock - Spring (5/16")
	149-1437	1 1	Pump, Fuel
	149-1436	1	Gasket
22	332-1554	1	Clamp, Loop

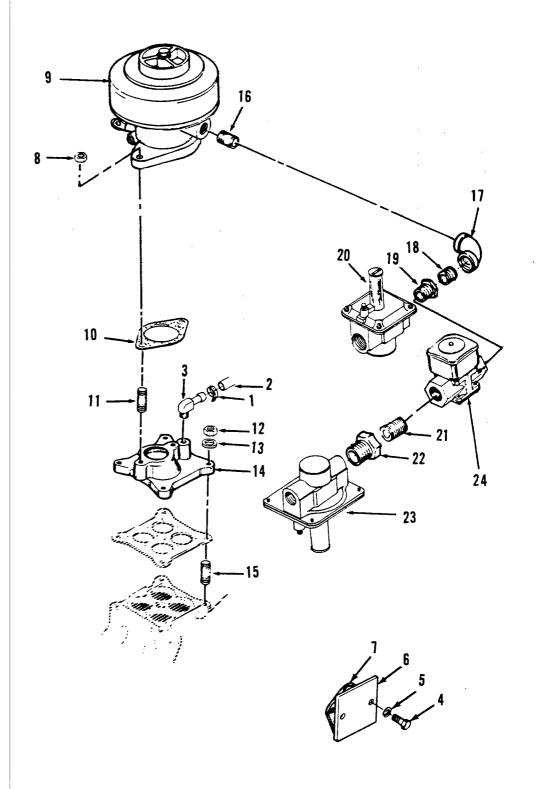
^{* -} Parts Included with Carburetor.

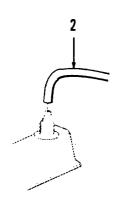
Gas Conversion System (LPG Liquid to Vapor)



Gas Conversion System (LPG Liquid to Vapor)

Ref.	Part No.	Qty. Used	Part Description
No.	503-0365	0 sed 1	•
1	503-0365	1	Clamp, Hose Hose, Radiator – Upper
2 3 4 5 6 7	503-0783	10	Clamp, Hose
A	503-0163	2	Hose, Rubber (5/8"ID x 24"LG)
5	503-0833	1	Hose, Rubber (5/8"ID x 36"LG)
6	503-1108	i	Hose, Rubber (5/8"ID x 19"LG)
7	503-0860	1	Hose, Rubber (5/8"ID x 8-1/2"LG)
8	505-0135	10	Nipple, Pipe - Half $(3/8 \text{ NPT x } 1-1/2")$
9	505-0019	4	Bushing, Reducer - Hex (1/2 NPT x 3/8 NPT)
10	800-0051	i	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
îĭ	870-0133	ī	Nut, Self-locking - Hex Washer Head (3/8-16)
12	148-0274	2	Clamp, Loop
13	503-0398	2 2	Clamp, Hose
14	503-0799	ī	Hose, Rubber (1"ID x 1-3/8"OD x 30"LG)
15	505-0324	2	Nipple, Pipe - Half (3/4 NPT x 2")
16	505-0129	2	Bushing, Reducer - Hex (1 NPT x 3/4 NPT)
17	505-0030	ī	Coupling, Pipe (1 NPT)
18	505-0102	$\bar{2}$	Nipple, Pipe (3/4 NPT x 1-3/8")
19	505-0132	2 2	Elbow, Pipe - 90 DEG (3/4 NPT)
20	505-0084	ĩ	Nipple, Pipe (3/4 NPT x 2-1/2")
21	505-0356	ī	Elbow, Pipe - Reducing (1 NPT x 3/4 NPT)
22	505-0004	1	Nipple, Pipe (1 NPT x 1-1/2")
23	504-0005	1	Cock, Drain (1/8 NPT)
24	307-0268	1	Valve, Solenoid - 12 VDC (1/4 NPT)
25	505-0099	ī	Nipple, Pipe (1/4 NPT x 7/8")
26	505-0039	1	Elbow, Pipe - 90 DEG (3/8 NPT)
27	505-0101	1	Nipple, Pipe (3/8 NPT x 1")
28	800-0009	2 2	Screw, Cap - Hex Head $(1/4-20 \times 1-1/2")$
29	850-0040	2	Washer, Lock - Spring (1/4")
30	148-0625	1	Converter, Gas - LPG
31	800-0069	1 2 2	Screw, Cap - Hex Head (7/8-14 x 3/4")
32	850-0055	2	Washer, Lock - Spring (7/8")
33	800-0051	1	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
34	850-0050	1	Washer, Lock - Spring (3/8")
35	191-0864	2	Spacer, Sleeve
36	148-0773	1	Bracket, Mounting - Converter

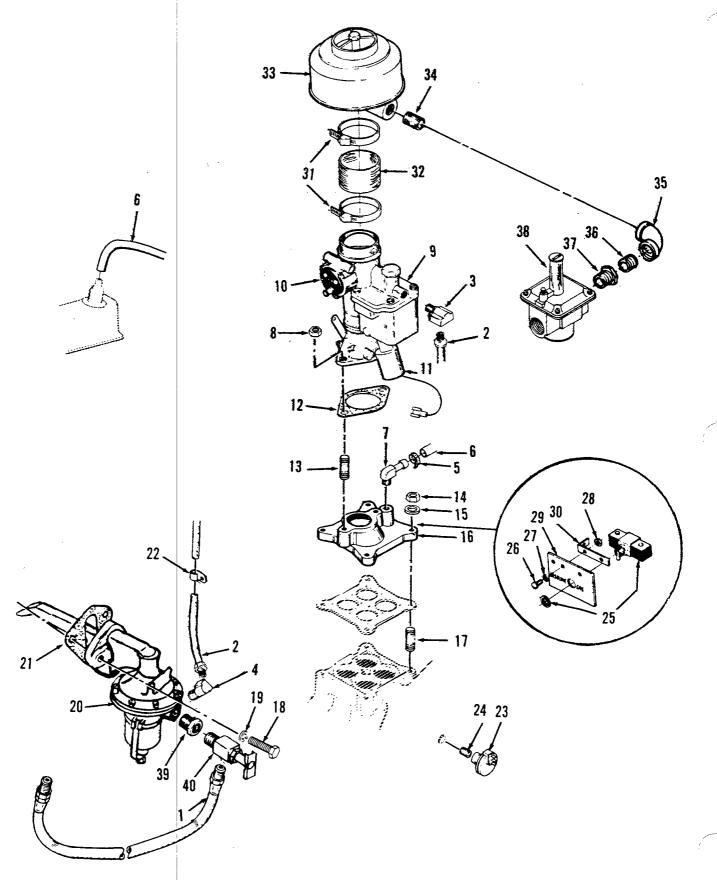




Gaseous Fuel Systems

Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	503-0547	1	Clamp, Hose
2	503-1100	1	Hose, Rubber (1/2"ID x 23"LG)
3	502-0237	1	Adapter, Pipe to Hose - 90 DEG
4	800-0025	2	Screw, Cap - Hex Head (5/16-18 x 5/8")
5	850-0045	2	Washer, Lock - Spring (5/16")
1 2 3 4 5 6 7 8 9	149-0638	1	Plate, Cover - Fuel Pump Mounting Hole
7	149-1436	1	Gasket
Ŕ	870-0281	2	Nut, Self-locking - Hex Washer Head (3/8-16)
ğ	148-0763	1	Carburetor, Gas Vapor
10	141-0852	1	Gasket
11	520-0311	2	Stud (3/8-16 x 1-5/8"LG)
12	110-0445	4	Nut, Hex (5/16-24)
13	526-0065	4	Washer, Flat (21/64"ID x 9/16"OD x 1/16"THK)
14	145-0482	1	Adapter, Carburetor
15	520-0011	4	Stud (5/16-18 x 5/16-24 x 1-7/8"LG)
	505-0106		Nipple, Pipe (1/2 NPT x 1-1/2"LG)
17	505-0040	ī	Elbow, Pipe - 90 DEG (1/2 NPT)
18	505-0100	1	Nipple, Pipe (1/2 NPT x 1-1/8"LG)
19	505-0021	ī	Bushing, Reducer (3/4 NPT x 1/2 NPT)
20	148-0597	1	Regulator, Pressure - Gas (3/4 NPT) Nat Gas System
	505-0102	1	Nipple, Pipe - Close (3/4 NPT x 1-3/8") LPG System
21	505-0102	1	Bushing, Reducer - Hex (1 NPT x 3/4 NPT) LPG System
22		1	Regulator, Pressure - Gas (1 NPT) LPG System
23	148-0636	1	Value Colonoid 2/4 MDT (12 MDC) LDC System
24	307-0312	1	Valve, Solenoid - 3/4 NPT (12 VDC)LPG System

Dual Fuel System Gasoline/Natural Gas

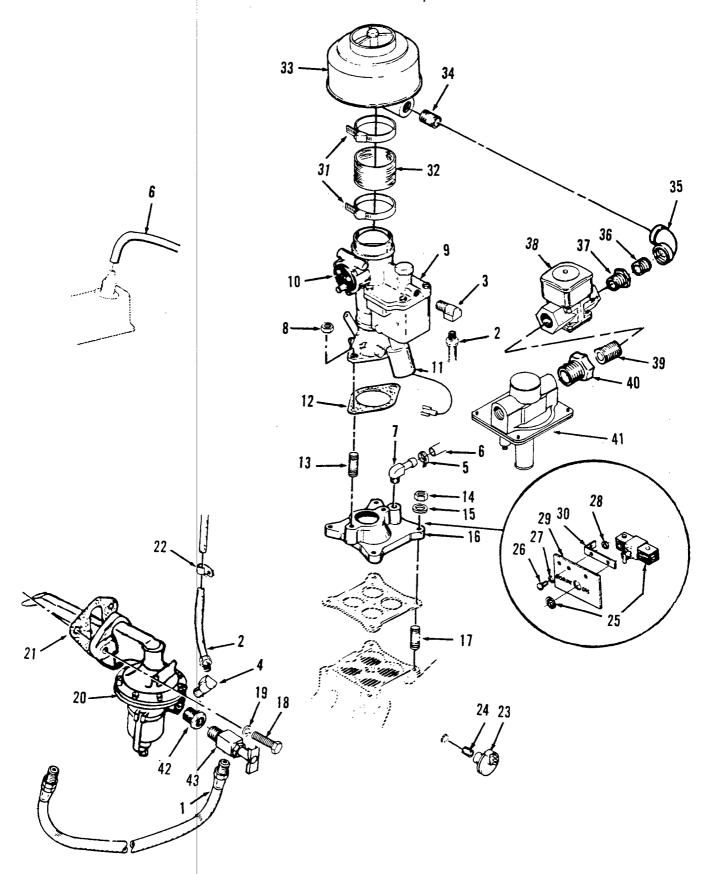


Dual Fuel System Gasoline/Natural Gas

Ref.	Part No.	Qty. Used	Part Description
No.			Line, Fuel - Flexible
1	501-0005	1	Line, Fuel - Flexible
2	501-0066	1 1	Elbow, Line - 90 DEG (1/8 NPT x 1/4 NPT Line)
3	502-0002	-	Elbow, Line - 90 DEG (1/4 NPT x 1/4 NPT Line)
3 4 5 6	502-0041	1	
5	503-0547	1	Clamp, Hose Hose, Rubber (1/2" ID x 23"LG)
b	503-1100	1 1	
7	502-0237	2	Adapter, Pipe to Hose - 90 DEG Nut, Self-locking - Hex Washer Head (3/8-16)
8	870-0281 141-0902	1	
9 10	141-0902	1	Carburetor, Gasoline (Includes Parts Marked *)
11		_	* Cover, Choke with Heater - 12 VDC
12	141-0850	1	* Solenoid, Fuel Cutoff - 12 VDC
13	141-0852	1	* Gasket
13	520-0311	2	Stud (3/8-16 x 1-5/8"LG)
15	110-0445	4	Nut, Hex (5/16-24)
	526-0065	4	Washer, Flat (21/64"ID x 9/16"OD x 1/16"THK)
16 17	145-0482	1	Adapter, Carburetor
18	520-0011	4	Stud (5/16-18 x 5/16-24 x 1-7/8"LG)
19	114-0022	2 2	Screw, Cap - Hex Head (5/16-18 x 1-3/4")
20	850-0045	2	Washer, Lock - Spring (5/16")
21	149-1437	1	Pump, Fuel ,
22	149-1436	1	Gasket
23	332-1554	1	Clamp, Loop
24	148-0367	1	Switch, Control - Vacuum (12 VDC)
25	505-0098	1	Nipple, Pipe Close (1/8 NPT x 3/4"LG)
26	308-0005	1	Switch, Toggle
27	813-0100	2	Screw, Machine - Round Head (#10-32 x 1/2")
	850-0030	2 2	Washer, Lock - Spring (#10)
28 29	871-0010	2	Nut, Hex (#10-32)
	308-0150	1	Plate, Mounting - Switch
30	306-0155	1	Bracket, Mounting
31	503-0465	2	Clamp, Hose
32	503-0542	1	Hose, Rubber (1-1/4"ID x 2-1/4"LG)
33	148-0764	1	Mixer, Gas
34	505-0106	1	Nipple, Pipe (1/2 NPT x 1-1/2"LG)
35	505-0040	1	Elbow, Pipe - 90 DEG (1/2 NPT)
36 37	505-0100	1	Nipple, Pipe (1/2 NPT x 1-1/8"LG)
J /	505-0021	1	Bushing, Reducer (3/4 NPT x 1/2 NPT)
38	148-0597	. 1	Regulator, Pressure - Gas (Nat. Gas) (3/4 NPT)
39	502-0029	1	Bushing, Reducer - Brass (1/4 NPT x 1/8 NPT)
40	504-0007	1	Valve, Shutoff (1/8 NPT)

^{* -} Parts Included with Carburetor.

Dual Fuel System Gasoline/LPG Vapor

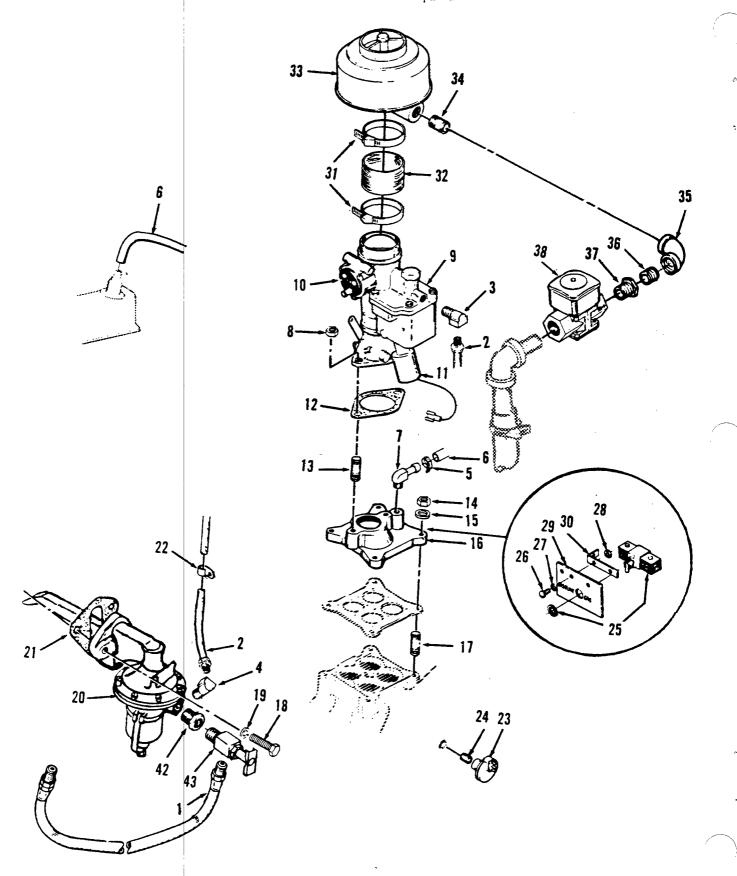


Dual Fuel System Gasoline/LPG Vapor

Ref.	Part No.	Qty. Used	Part Description
No.		1	Line, Fuel - Flexible
1	501-0005 501-0066	i	line, Fuel - Flexible
2	502-0002	î	Fibow line - 90 DFG (1/8 NPT x 1/4 NPT Line)
3 4 5 6 7	502-0002	î	Elbow, Line - 90 DEG (1/4 NPT x 1/4 NPT Line)
5	503-0547	i	Clamp. Hose
6	503-0347	ī	Hose, Rubber (1/2" ID x 23"LG)
7	502-0237	ī	Adapter, Pipe to Hose - 90 DEG.
8	870-0281	2	Nut. Self-locking - Hex Washer Head (3/8-16)
9	141-0841	ī	Carburetor, Gasoline (Includes Parts Marked *)
10	141-0911	1	* Cover, Choke with Heater - 12 VDC
11	141-0850	ī	* Solenoid, Fuel Cutoff - 12 VDC
12	141-0852	·ī	* Gasket
13	520-0311	2	Stud (3/8-16 x 1-5/8"LG)
14	110-0445	4	Nut, Hex (5/16-24)
15	526-0065	4	Washer, Flat (21/64"ID x 9/16"OD x 1/16"THK)
16	145-0482	1	Adapter, Carburetor
17	520-0011	4	Stud (5/16-18 x 5/16-24 x 1-7/8"LG)
18	114-0022	2	Screw, Cap - Hex Head (5/16-18 x 1-3/4")
19	850-0045	2	Washer, Lock - Spring (5/16")
20	149-1437	1	Pump, Fuel
21	149-1436	1	Gasket
22	332-1554	1	Clamp, Loop
23	148-0367	1	Switch, Control - Vacuum (12 VDC)
24	505-0098	1	Nipple, Pipe Close (1/8 NPT x 3/4"LG)
25	308-0005	1	Switch, Toggle
26	813-0100	2	Screw, Machine - Round Head (#10-32 x 1/2")
27	850-0030	2	Washer, Lock - Spring (#10)
28	871-0010	2	Nut, Hex (#10-32)
29	308-0150	1	Plate, Mounting - Switch
30	306-0155	1 2	Bracket, Mounting
31 32	503-0465 503-0542	1	Clamp, Hose Hose, Rubber (1-1/4"ID x 2-1/4"LG)
33	148-0764	1	Mixer, Gas
34	505-0106	1	Nipple, Pipe (1/2 NPT x 1-1/2"LG)
35	505-0040	i	Elbow, Pipe - 90 DEG (1/2 NPT)
36	505-0100	i	Nipple, Pipe (1/2 NPT x 1-1/8"LG)
37	505-0021	ī	Bushing, Reducer (3/4 NPT x 1/2 NPT)
38	307-0312	î	Valve, Solenoid - 3/4 NPT (12 VDC)
39	505-0102	î	Nipple, Pipe - Close (3/4 NPT x 1-3/8"LG)
40	505-0129	i	Bushing, Reducer (1 NPT x 3/4 NPT)
41	148-0636	ī	Regulator, Pressure - Gas (LPG Vapor) 1 NPT
42	502-0029	ī	Bushing, Reducer - Brass (1/4 NPT x 1/8 NPT)
43			

^{* -} Parts Included with Carburetor.

Dual Fuel System Gasoline/LPG Liquid

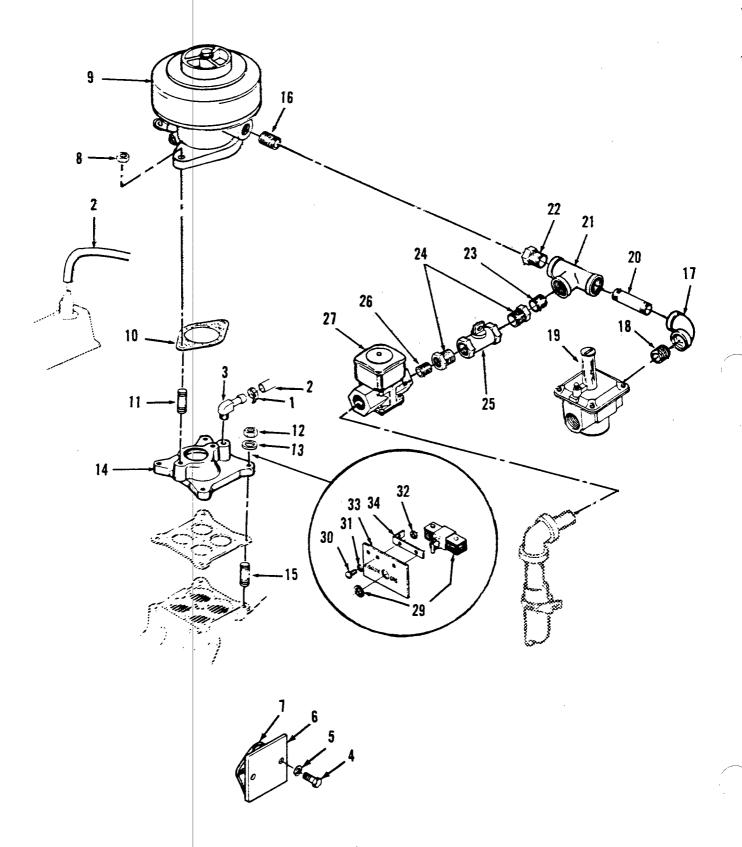


Dual Fuel System Gasoline/LPG Liquid

Ref.	Part No.	Qty. Used	Part Description
No.		0seu 1	Line, Fuel - Flexible
1	501-0005		Line, Fuel - Flexible
2	501-0066	1	Elbow, Line - 90 DEG (1/8 NPT x 1/4 NPT Line)
3	502-0002	1	Elbow, Line - 90 DEG (1/4 NPT x 1/4 NPT Line)
4	502-0041	1	
5	503-0547	1	Clamp, Hose
2 3 4 5 6 7 8	503-1100	1	Hose, Rubber (1/2" ID x 23"LG)
7	502-0237	1	Adapter, Pipe to Hose - 90 DEG
8	870-0281	2 1	Nut, Self-locking - Hex Washer Head (3/8-16)
9	141-0902		Carburetor, Gasoline (Includes Parts Marked *)
10	141-0911	1	* Cover, Choke with Heater - 12 VDC
11	141-0850	1	* Solenoid, Fuel Cutoff - 12 VDC
12	141-0852	1	* Gasket
13	520-0311	2	Stud (3/8-16 x 1-5/8"LG)
14	110-0445	4	Nut, Hex (5/16-24)
15	526-0065	4	Washer, Flat (21/64"ID x 9/16"OD x 1/16"THK)
16	145-0482	1	Adapter, Carburetor
17	520-0011	4	Stud $(5/16-18 \times 5/16-24 \times 1-7/8"LG)$
18	114-0022		Screw, Cap - Hex Head (5/16-18 x 1-3/4")
19	850-0045	2 2 1	Washer, Lock - Spring (5/16")
20	149-1437	1	Pump, Fuel
21	149-1436	1	Gasket
22	332-1554	ī	Clamp, Loop
23	148-0367	Ĩ.	Switch, Control - Vacuum (12 VDC)
24	502-0098	ī	Nipple, Pipe Close (1/8 NPT x 3/4"LG)
25	308-0005	ī	Switch, Toggle
26	813-0100	2	Screw, Machine - Round Head (#10-32 x 1/2")
27	850-0030	2	Washer, Lock - Spring (#10)
28	871-0010	2	Nut, Hex (#10-32)
29	308-0150	2 2 2 1	Plate, Mounting - Switch
30	306-0155	i	Bracket, Mounting
31	503-0465	2	Clamp, Hose
32	503-0542	1	
33	148-0764	i	Hose, Rubber (1-1/4"ID x 2-1/4"LG)
34	505-0106	i	Mixer, Gas
	505-0100		Nipple, Pipe (1/2 NPT x 1-1/2"LG)
35 36		1	Elbow, Pipe - 90 DEG (1/2 NPT)
37	505-0100	1	Nipple, Pipe (1/2 NPT x 1-1/8"LG)
	505-0021	1	Bushing, Reducer (3/4 NPT x 1/2 NPT)
38	307-0312	1	Valve, Solenoid - 3/4 NPT (12 VDC)

^{* -} Parts Included with Carburetor.

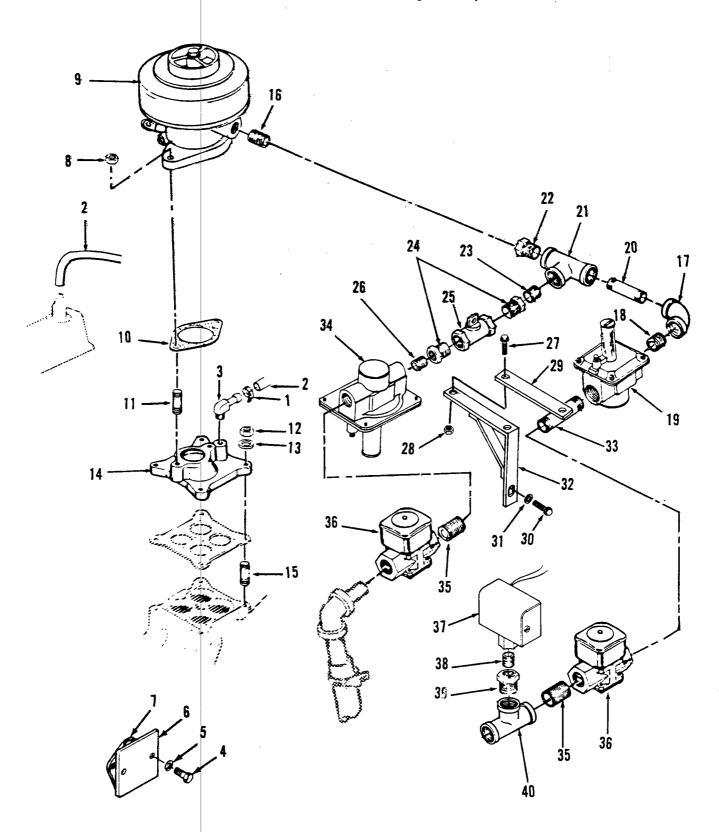
Dual Fuel System LPG and Natural Gas (Manual Changeover)



Dual Fuel System LPG and Natural Gas (Manual Changeover)

Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	503-0547	1	Clamp, Hose
2	503-1100	1	Hose, Rubber (1/2"ID x 23"LG)
3	502-0237	1	Adapter, Pipe to Hose - 90 DEG
4	800-0025	2 2 1 1 2	Screw, Cap - Hex Head (5/16-18 x 5/8")
5	850 -004 5	2	Washer, Lock - Spring (5/16")
6	149-0638	1	Plate, Cover - Fuel Pump Mounting Hole
7	149-1436	1	Gasket
2 3 4 5 6 7 8 9	870-0281		Nut, Self-locking - Hex Washer Head (3/8-16)
9	148-0763	1	Carburetor, Gas Vapor
10	141-0852	1	Gasket
11	520-0311	1 1 2 4	Stud (3/8-16 x 1-5/8"LG)
12	110-0445	4	Nut, Hex (5/16-24)
13	526-0065	4	Washer, Flat (21/64"ID x 9/16"OD x 1/16"THK)
14	145-0482	1	Adapter, Carburetor
15	520-0011	4	Stud (5/16-18 x 5/16-24 x 1-7/8"LG)
16	505-0100	1 4 1 1	Nipple, Pipe (1/2 NPT x 1-1/8"LG)
17	505-0132	1	Elbow, Pipe - 90 DEG (3/4 NPT)
18	505-0102	1	Nipple, Pipe (3/4 NPT x 1-3/8"LG)
19	148-0597	1	Regulator, Pressure - Gas (Nat Gas) 3/4 NPT
20	505-0084	1	Nipple, Pipe (3/4 NPT x 2-1/2"LG)
21	505-0166	1	Tee, Pipe (3/4 NPT)
22	505-0021	1	Bushing, Reducer (3/4 NPT x 1/2 NPT)
23	505-0102	1	Nipple, Pipe (3/4 NPT x 1-3/8"LG)
24	505-0129	2	Bushing, Reducer (1 NPT x 3/4 NPT)
25	148-0626	1 1 1 2 1	Valve, Control - Manual
26	505-0085	1	Nipple, Pipe (3/4 NPT x 2"LG)
27	307-0312	1	Valve, Solenoid - 3/4 NPT (12 VDC)

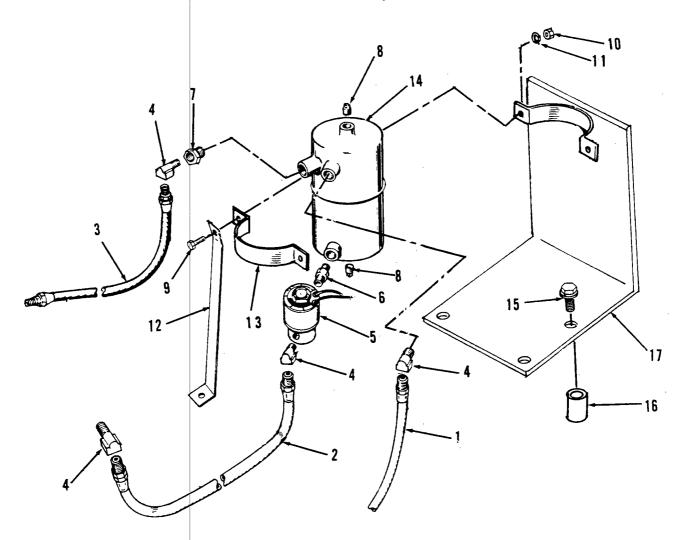
Dual Fuel System LPG and Natural Gas (Automatic Changeover)



Dual Fuel System LPG and Natural Gas (Automatic Changeover)

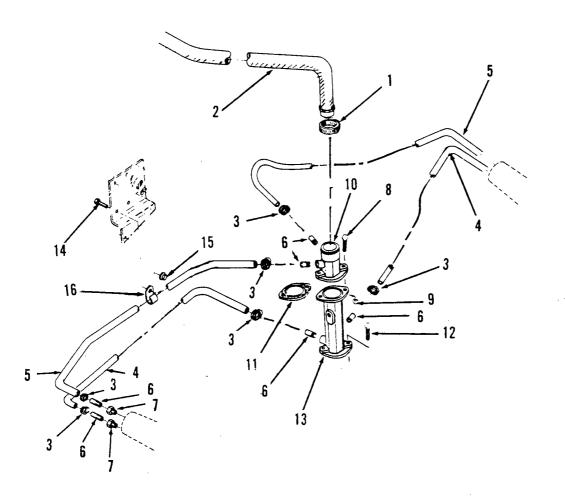
Ref.	Part No.	Qty.	Part
No.		Used	Description
1	503-0547	1	Clamp, Hose
2	503-1100	1	Hose, Rubber (1/2"ID x 23"LG) Adapter, Pipe to Hose - 90 DEG
3 4 5 6	502-0237	1	Screw, Cap - Hex Head (5/16-18 x 5/8")
4	800-0025	2	Washer, Lock - Spring (5/16")
5	850-0045	2	Plate, Cover - Fuel Pump Mounting Hole
6	149-0638	1	Gasket
7	149-1436	2	Nut, Self-locking - Hex Washer Head (3/8-16)
8	870-0281	1	Carburetor, Gas Vapor
9	148-0763	1	Gasket
10	141-0852	2	Stud (3/8-16 x 1-5/8"LG)
11	520-0311	4	Nut, Hex (5/16-24)
12	110-0445	4	Washer, Flat (21/64"ID x 9/16"OD x 1/16"THK)
13	526-0065	1	Adapter, Carburetor
14	145-0482	4	Stud (5/16-18 x 5/16-24 x 1-7/8"LG)
15	520-0011	1	Nipple, Pipe (1/2 NPT x 1-1/8"LG)
16	505-0100	1	Elbow, Pipe - 90 DEG (3/4 NPT)
17	505-0132	1	Nipple, Pipe (3/4 NPT x 1-3/8"LG)
18	505-0102	1	Regulator, Pressure - Gas (Nat Gas) 3/4 NPT
19	148-0597	1	Nipple, Pipe (3/4 NPT x 2-1/2"LG)
20	505-0084	1	Tee, Pipe (3/4 NPT)
21	505-0166	i	Bushing, Reducer (3/4 NPT x 1/2 NPT)
22	505-0021	1	Nipple, Pipe (3/4 NPT x 1-3/8"LG)
23	505-0102	2	Bushing, Reducer (1 NPT x 3/4 NPT)
24	505-0129 148-0626	1	Valve, Control - Manual
25	505-0085	1	Nipple, Pipe (3/4 NPT x 2"LG)
26 27	800-0009	2	Screw, Cap - Hex Head (1/4-20 x 1-1/2")
28	870-0218	2	Nut, Self-locking - Hex $(1/4-20)$
29	148-0784	1	Strap
30	821-0029	i	Screw, Self-locking - Hex Washer Head (3/8-16 x 3/4")
31	526-0013	i	Washer, Flat (3/8")
32	148-0787	i	Brace, Support
33	505-0332	i	Nipple, Pipe (3/4 NPT x 3"LG)
34	148-0637	î	Regulator, Pressure - Gas (LPG Gas) 3/4 NPT
35	505-0102	2	Nipple, Pipe (3/4 NPT x 1-3/8"LG)
36	307-0312	2	Valve, Solenoid - 3/4 NPT (12 VDC)
37	148-0627	ī	Switch, Pressure - 12 VDC
38	505-0099	ī	Nipple, Pipe - Close (1/4 NPT x 7/8"LG)
39	505-0020	ī	Bushing, Reducer (3/4 NPT x 1/4 NPT)
40	505-0166	ī	Tee, Pipe (3/4 NPT)

Fuel Reservior (Day Tank)

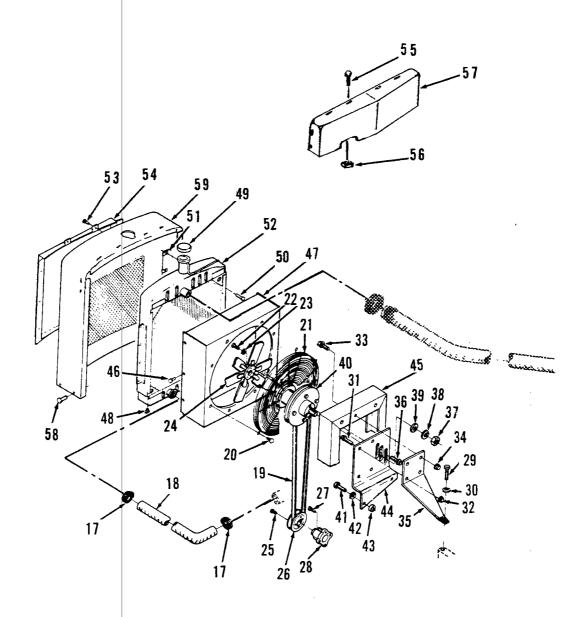


Ref. No.	Part No.	Qty. Used	Part Description
NO.		Useu	•
1	501-0010	1	Line, Fuel - Flexible(Incoming)
2	501-0003	1	Line, Fuel - Flexible (Tank to Carb)
3	501-0011	1	Line, Fuel - Flexible (Overflow Return)
4	502-0002	4	Elbow, Pipe - 90 DEG, Brass (1/4 SAE x 1/8 NPT)
4 5 6	307-0565	1	Valve, Solenoid - 12 VDC (1/8 NPT)
6	502-0082	1	Nipple, Pipe - Hex (1/8 NPT)
7	159-0705	1	Bushing, Reducer with Restrictor - Hex
			(3/8 NPT x 1/8 NPT)
8	505-0057	2	Plug, Pipe - Square Head (1/8 NPT)
9	821-0011	2	Screw, Self-locking - Hex Washer Head (1/4-20 x 7/8")
10	870-0212	2	Nut, Self-locking - Hex Washer Head (1/4-20)
11	850-0040	2	Washer, Lock - Spring (1/4")
12	159-1037	2	Brace
13	159-0253	1	Clamp, Mounting - Tank
14	159-0294	1	Tank, Fuel Reservior
15	821-0023	1	Screw, Self-locking - Hex Washer Head (5/16-18 x 1-1/2")
16	159-1039	1	Spacer, Sleeve
17	159-1038	1	Bracket, Mounting - Tank

Cooling System (Radiator)



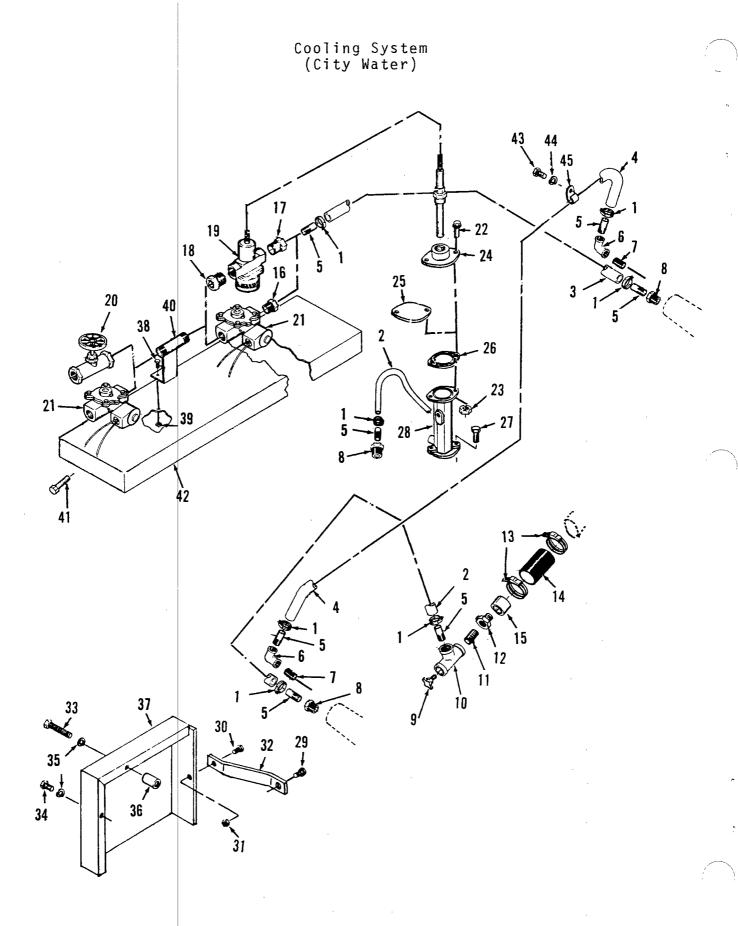
Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	503-0365	1	Clamp, Hose
2	503-0753	1	Hose, Radiator - Upper
3	503-0183	8	Clamp, Hose
4	503-0833	2	Hose, Rubber (5/8"ID x 24"LG)
5	503-1168	2	Hose, Rubber (5/8"ID x 36"LG)
6	505-0135	8	Nipple, Pipe - Half (3/8 NPT x 1-1/2")
7	505-0019	4	Bushing, Reducer - Hex (1/2 NPT x 3/8 NPT)
8	821-0023	2	Screw, Self-locking - Hex Washer Head $(5/16-18 \times 1-1/2)$
9	870-0048	2	Nut, Self-locking - Hex Washer Head (5/16-18)
10	130-1018	1	Adapter, Thermostat
11	130-1024	2	Gasket
12	821-0021	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 1")
13	130-1019	1	Outlet, Water
14	800-0051	1	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
15	870-0133	1	Nut, Self-locking - Hex Washer Head (3/8-16)
16	148-0274	2	Clamp, Loop



Cooling System (Radiator)

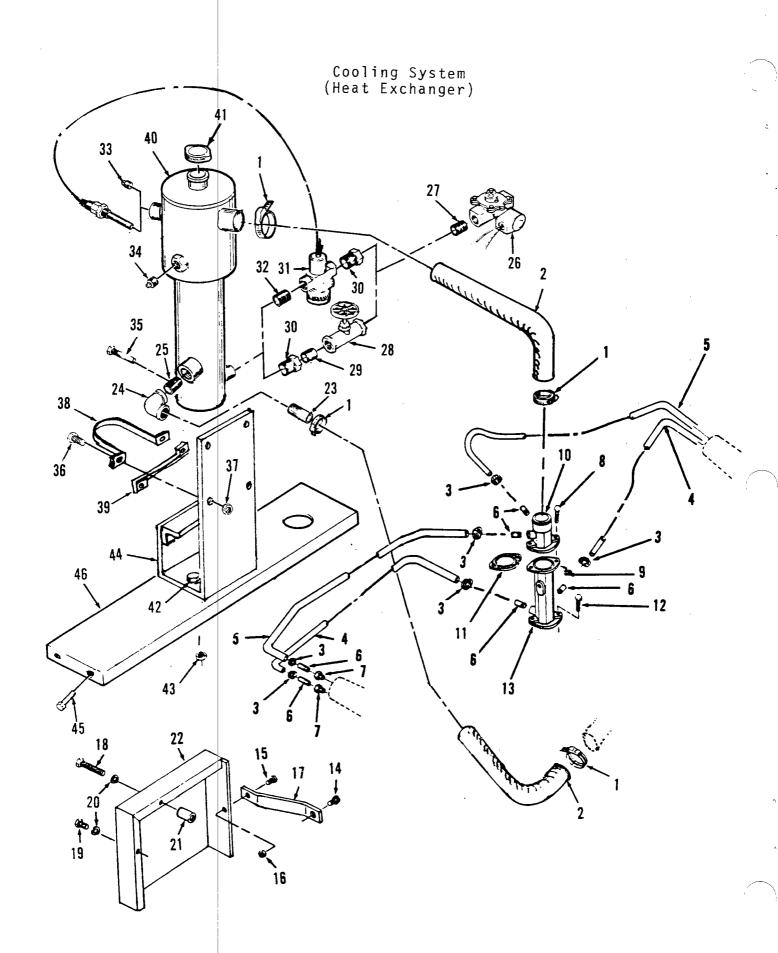
Ref. No.	Part No.	Qty. Used	Part Description
17	503-0365	2	Clamp, Hose Hose, Radiator - Lower
18	F02 0046	1	
	503-0846	1	Spec A (2"ID x 20"LG) Regin Spec B (2"ID x 10"LC)
10	503-0635	1	Begin Spec B (2"ID x 19"LG)
19	F11 0100	,	Belt, Drive - V
	511-0100	1	Spec A
20	511-0084	1	Begin Spec B Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
20	821-0010	8	
21	130-0986	1	Guard, Fan Screw, Self-locking - Hex Washer Head (5/16-18 x 3/4")
22	821-0016	6 6	
23	526-0122		Washer, Flat (11/32"ID x 25/32"OD x 1/8"THK) Fan
24	130-0428	1	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
25	821-0010	4	
26	512-0059	1 4	Pulley Screw, Cap - Hex Head (3/8-16 x 2-1/4")
27 28	800-0055	1	Adapter - Drive Pulley
29	130-0968 800-0048	1	Screw, Cap - Hex Head (3/8-16 x 3/4")
30	850-0050	1	Washer, Lock - Spring (3/8")
31	821-0016	2	
32	870-0048	2	Nut, Self-locking - Hex Washer Head (5/16-18)
33	821-0016	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 3/4")
34	870-0048	2	Nut, Self-locking - Hex Washer Head (5/16-18)
35	130-0973	1	Brace
36	821-0016	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 3/4")
37	862-0016	ī	Nut, Hex (1/2-13)
38	850-0060	ī	Washer, Lock - Spring (1/2")
39	526-0035	1	Washer, Flat (17/32"ID x 7/8"OD x 1/8"THK)
40	130-0981	1	Hub & Pulley Assembly (Includes the following non-
			illustrated replaceable parts Marked *)
•	821-0010	4	*Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
	512-0059	1	*Pulley
	518-0342	1	*Ring, Retaining
	130-0972	1	* Collar
	130-0970	1	*Bearing, Ball
	130-0969	1	* Hub
41	800-0051	1	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
42	850-0050	1	Washer, Lock - Spring (3/8)
43	191-0864	1	Spacer, Sleeve
44	130-0971	1	Bracket, Mounting - Fan Drive
45 46	130-0989 821-0010	1 6	Guard, Fan Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
47	130-0975	1	
48	504-0003	1	Shroud, Radiator Cock, Drain (1/4 NPT.)
49	130-0449	1	Cap, Radiator
50	821-0014	6	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
51	870-0113	6	Nut, Retainer (5/16-18)
52	130-0961	ĭ	Radiator (Includes Cap)
53	815-0181	10	Screw, Cap - Hex Head, Thread Cutting, with ET
		•	Lockwasher (#10-32 x 1/2")
54	405-2870	1	Flange, Air Duct
55	821-0014	8	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
56	870-0113	8	Nut, Retainer (5/16-18)
57	405-1837	1	Hood Extension - Spec A Only
58	821-0014	8	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
59	405-1836	1	Panel, Housing - Front

^{* -} Parts Included with Hub & Pulley Assembly.



Cooling System (City Water)

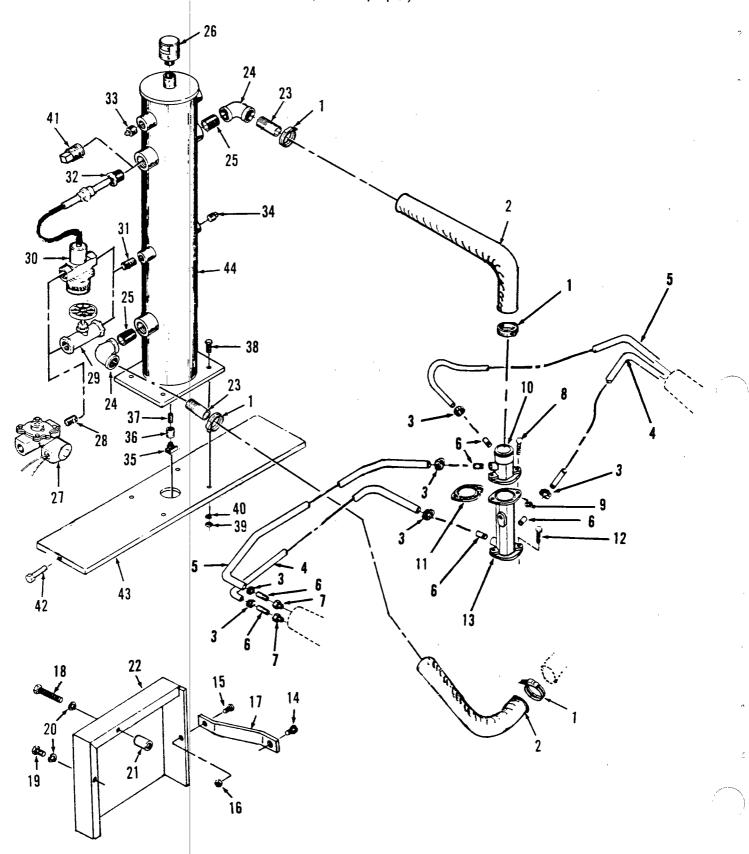
Ref. No.	Part No.	Qty. Used	Part Description
		8	·
1	503-0183		Clamp, Hose
2	503-0833	2	Hose, Rubber (5/8"ID x 24"LG)
3	503-1168	I	Hose, Rubber (5/8"ID x 36"LG)
4	503-1169	1	Hose, Rubber (5/8"ID x 48"LG)
5	505-0135	8	Nipple, Pipe - Half (3/8 NPT x 1-1/2")
6	505-0120	2	Elbow, Pipe - 90 DEG (3/8 NPT)
7	505-0101	2	Nipple, Pipe - Close (3/8 NPT)
8	505-0019	6	Bushing, Reducer - Hex (1/2 NPT x 3/8 NPT)
9	504-0028	1	Cock, Drain (3/8 NPT)
10	505-0060	1	Tee, Pipe (3/8 MPT)
11	505-0101	1	Nipple, Pipe - Close (3/8 NPT)
12	505-0128	1	Bushing, Reducer - Hex (1-1/4 NPT x 3/8 NPT)
13	503-0465	2	Clamp, Hose
14	503-0809	1	Hose, Rubber (2-5/8"ID x 3"LG)
15	505-0031	1	Coupling, Pipe (1-1/4 NPT)
16	505-0019	1	Bushing, Reducer - Hex (1/2 NPT x 3/8 NPT)
17	505-0131	ī	Bushing, Reducer - Hex (3/4 NPT x 3/8 NPT)
18	505-0021	ī	Bushing, Reducer - Hex (3/4 NPT x 1/2 NPT)
19	309-0241	i	Valve, Control - Temperature Regulating
20	504-0019	i	Valve, Globe (1/2 NPT)
21	307-0833	i	Valve, Globe (1/2 NPT) Valve, Solenoid - 12 VDC (1/2 NPT)
22	821-0023	2	Some Sole locker level (1/2 NP1)
23	870-0048	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 1-1/2")
24	130-1021		Nut, Self-locking - Hex Washer Head (5/16-18)
25		1	Plate, Outlet with Tapped Hole
	130-1022	1	Plate, Outlet
26	130-1024	2	Gasket
27	821-0021	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 1")
28	130-1019	1	Outlet, Water
29	821-0014	1	Screw, Self-locking - Hex Washer Head (5/16-18 x 2")
30	821-0010	1	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
31	870-0212	1	Nut, Self-locking - Hex Washer Head (1/4-20)
32	130-1008	1	Strap
33	800-0054	1 .	Screw, Cap - Hex Head (3/8-16 x 2")
34	800-0046	1 .	Screw, Cap - Hex Head (3/8-16 x 1/2")
35	850-0050	2	Washer, Lock - Spring (3/8")
36	130-1009	1	Spacer, Sleeve
37	130-1050	1	Guard, Belt
38	821-0013	2	Screw, Self-locking - Hex Washer Head (1/4-20 x 1")
39	870-0065	2	Nut, Self-locking - Hex (1/4-20)
40	110-0526	1	Nipple, Pipe with Bracket (1/2 NPT)
41	821-0014	7	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
42	130-0499	í	Plate, Mounting
43	800-0046	2	Screw, Cap - Hex Head (3/8-16 x 1/2")
44	850-0050	2	Washer, Lock - Spring (3/8")
45	148-0274	2	Bracket, Support - Hose
	2,0 32,1	_	DIMONOUS SUPPORT - NOSC



Cooling System (Heat Exchanger)

Ref. No.	Part No.	Qty. Used	Part Description
	503-0365	4	Clamp, Hose
1		2	Hose, Radiator (2"ID x 20"LG)
2	503-0846		
3	503-0183	8	Clamp, Hose
4	503-0833	2	Hose, Rubber (5/8"ID x 24"LG)
5	503-1168	2	Hose, Rubber (5/8"ID x 36"LG)
6	505-0135	8	Nipple, Pipe - Half (3/8 NPT x 1-1/2")
7	505-0019	4	Bushing, Reducer - Hex (1/2 NPT x 3/8 NPT)
8	821-0023	2	Screw, Self-locking - Hex Washer Head $(5/16-18 \times 1-1/2")$
9	870-0048	2	Nut, Self-locking - Hex Washer Head (5/16-18)
10	130-1018	1	Adapter, Thermostat
11	130-1024	2	Gasket
12	821-0021	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 1")
13	130-1019	1	Outlet, Water
14	821-0014	1	Screw, Self-locking - Hex Washer Head (5/16-18 x 2")
15	821-0010	1	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
16	870-0212	ĩ	Nut, Self-locking - Hex Washer Head (1/4-20)
17	130-1008	ī '	Strap
18	800-0054	ī	Screw, Cap - Hex Head (3/8-16 x 2")
19	800-0046	i	Screw, Cap - Hex Head (3/8-16 x 1/2")
20	850-0050	2	Washer, Lock - Spring (3/8")
21	130-1009	1	Spacer, Sleeve
22		1	
	130-1050	_	Guard, Belt
23	503-0385	1	Nipple, Pipe - Half (1-1/2 NPT x 2"LG)
24	505-0043	1	Elbow, Pipe - 90 DEG (1-1/2 NPT)
25	505-0220	1	Nipple, Pipe - Close (1-1/2 NPT)
26	307-0833	1	Valve, Solenoid - 12 VDC (1/2 NPT)
27	505-0100	1	Nipple, Pipe - Close (1/2 NPT)
28	504-0019	1	Valve, Globe (1/2 NPT)
29	505-0100	1	Nipple, Pipe - Close (1/2 NPT)
30	505-0021	1	Bushing, Reducer - Hex (3/4 NPT x 1/2 NPT)
31	309-0241	1	Valve, Control - Temperature Regulating
32	505-0102	1	Nipple, Pipe - Close (3/4 NPT)
33	505-0130	1	Plug, Pipe - Square Head (3/4 NPT)
34	505-0130	1	Plug, Pipe - Square Head (3/4 NPT)
35	130-1340	1	Pencil, Zinc (3/8 NPT)
36	821-0011	5	Screw, Self-locking - Hex Washer Head (1/4-20 x 7/8")
37	870-0212	5	Nut, Self-locking - Hex Washer Head (1/4-20)
38	130-0802	2	Strap, Holddown - Heat Exchanger
39	130-1112	ī	Strap, Support
40	130-1111	ī	Heat Exchanger (Includes Cap)
41	130-0661	î	Cap, Radiator (7 Lb PSI)
42	821-0016	3	Screw, Self-locking - Hex Washer Head (5/16-18 x 3/4")
43	870-0048	3	Nut, Self-locking - Hex $(5/16-18)$
44	130-1110	1	Bracket, Mounting - Heat Exchanger
45	821-0014	6	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
46		1	
40	130-0805	1	Plate, Mounting - Heat Exchanger

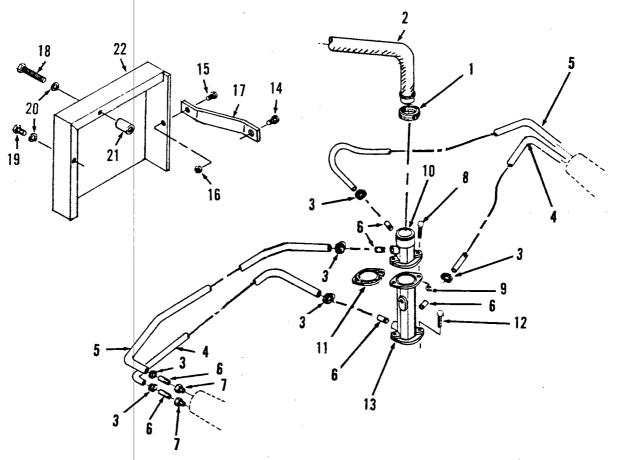
Cooling System (Standpipe)



Cooling System (Standpipe)

Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	503-0365	4	Clamp, Hose
2	503-0635	2	Hose, Radiator (2"ID x 19"LG)
3	503-0183	- 8	Clamp, Hose
4 5 6	503-0833	2	Hose, Rubber (5/8"ID x 24"LG)
5	503-1168	2	Hose, Rubber (5/8"ID x 36"LG)
6	505-0135	8	Nipple, Pipe - Half (3/8 NPT x 1-1/2")
7	505-0019	4	Bushing, Reducer - Hex (1/2 NPT x 3/8 NPT)
8	821-0023	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 1-1/2")
9	870-0048	2	Nut, Self-locking - Hex Washer Head (5/16-18)
10	130-1018	1	Adapter, Thermostat
11	130-1024	2	Gasket
12	821-0021	2	Screw, Self-locking - Hex Washer Head (5/16-18 x 1")
13	130-1019	1	Outlet, Water
14	821-0014	1	Screw, Self-locking - Hex Washer Head (5/16-18 x 2")
15	821-0010	1	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
16	870-0212	1	Nut, Self-locking - Hex Washer Head (1/4-20)
17	130-1008	1	Strap
18	800-0054	1	Screw, Cap - Hex Head (3/8-16 x 2")
19	800-0046	1	Screw, Cap - Hex Head (3/8-16 x 1/2")
20	850-0050	2	Washer, Lock - Spring (3/8")
21	130-1009	1	Spacer, Sleeve
22	130-1050	1	Guard, Belt
23	505-0385	2	Nipple, Pipe - Half (1-1/2 NPT x 2"LG)
24	505-0043	2	Elbow, Pipe - 90 DEG (1-1/2 NPT)
25	505-0220	2	Nipple, Pipe - Close (1-1/2 NPT)
26	504-0062	1	Valve, Vacumn Relief (1/2 NPT)
27	307-0835	1	Valve, Solenoid - 12 VDC (3/4 NPT)
28	505-0102	1	Nipple, Pipe - Close (3/4 NPT)
29	504-0046	1	Valve, Globe (3/4 NPT)
30	309-0241	1	Valve, Control - Temperature Regulating (3/4NPT)
31	505-0102	1	Nipple, Pipe - Close (3/4 NPT)
32	505-0289	1	Bushing, Reducer - Hex (1-1/2 NPT x 3/4 NPT)
33	505-0140	1	Plug, Pipe - Square Head (1 NPT)
34	505-0130	1	Plug, Pipe - Square Head (3/4 NPT)
35	504-0028	1	Cock, Drain (3/8 NPT)
36	505-0028	1	Coupling, Pipe (3/8 NPT)
37	505-0101	1	Nipple, Pipe - Close (3/8 NPT)
38	821-0030	4	Screw, Self-locking - Hex Washer Head (3/8-16 x 1")
39	870-0133	4	Nut, Self-locking - Hex (3/8-16)
40	850-0050	4	Washer, Lock - Spring (3/8")
41	505-0402	1	Plug, Pipe - Square Head (1-1/2 NPT)
42	821-0014	7	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
43	130-1023	1	Plate, Mounting - Standpipe
44	130-0635	1	Standpipe

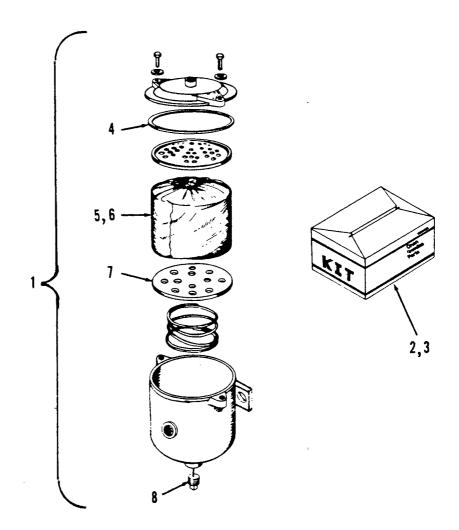
Cooling System (Remote Radiator)



Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	503-0365	1	Clamp, Hose
2	#		Hose, Radiator (2" ID)
3	503-0183	8	Clamp, Hose
4	503-0833	2	Hose, Rubber (5/8"ID x 24"LG)
1 2 3 4 5	503-1168	$\bar{2}$	Hose, Rubber (5/8"ID x 36"LG)
6	505-0135	Ā	Nipple, Pipe - Half (3/8 NPT x 1-1/2")
6 7	505-0019	4	Bushing, Reducer - Hex (1/2 NPT x 3/8 NPT)
8 9	821-0023	2 2 4 2 2	Screw Solf-looking New Machen Mark (E/16 to accomp
9	870-0048	5	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
10	130-1018	7	Nut, Self-locking - Hex Washer Head (5/16-18) Adapter, Thermostat
11	130-1024	5	Gasket
12	821-0021	5	
13	130-1019	โ	Screw, Self-locking - Hex Washer Head (5/16-18 x 1") Outlet, Water
14	821-0014	ī	
15	821-0010	i	Screw, Self-locking - Hex Washer Head (5/16-18 x 2")
16	870-0212	Ŧ	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
17	130-1008	i	Nut, Self-locking - Hex Washer Head (1/4-20) Strap
18	800-0054	ŧ	
19	800-0046	ŧ	Screw, Cap - Hex Head (3/8-16 x 2")
20	850-0050	,	Screw, Cap - Hex Head $(3/8-16 \times 1/2")$
21	130-1009	-	Washer, Lock - Spring (3/8")
22	130-1050	7	Spacer, Sleeve
	100 1000	†	Guard, Belt

^{# -} Required length will vary per installation; measure the hose to be replaced and contact the nearest Authorized Onan Distributor for parts.

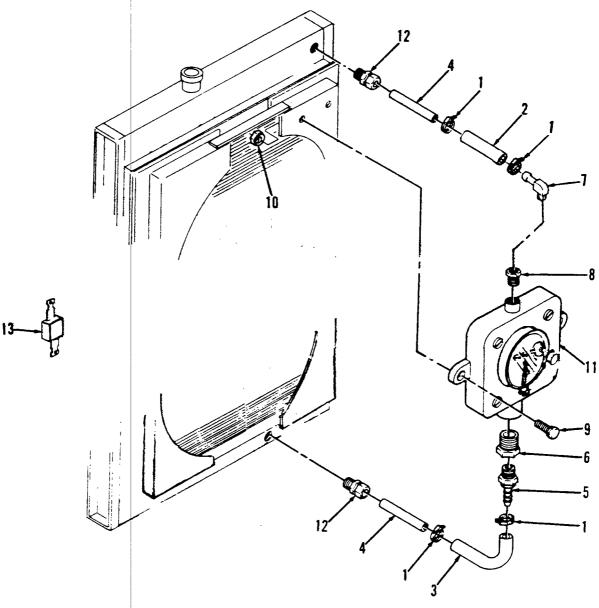
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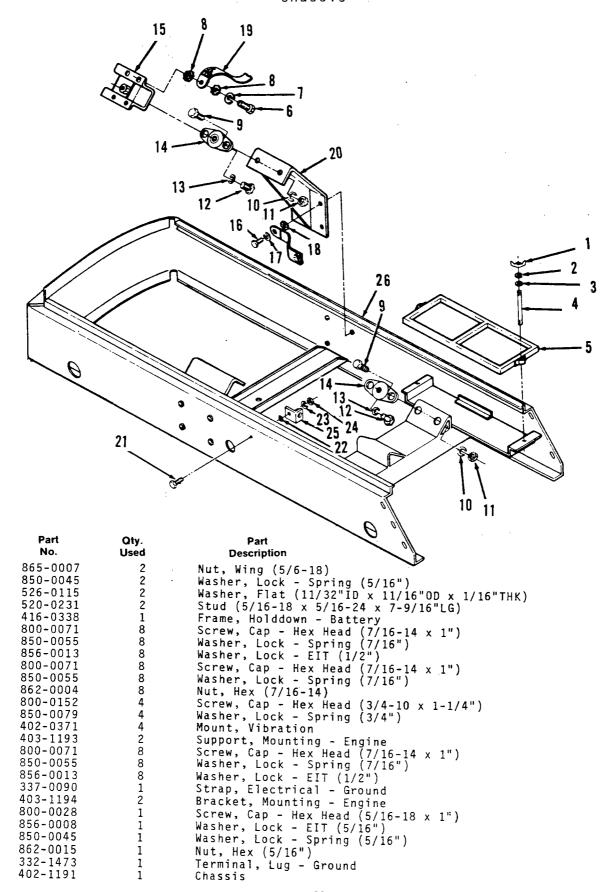
Ref. No.	Part No.	Qty. Used	Part Description
1	130-0497	1	Filter, Coolant (Includes Element Marked *)
2	130-0771	1	<pre>Kit, Replacement (Includes parts marked *)</pre>
3	130-0772	1	<pre>Kit, Replacement (Includes parts marked #)</pre>
4	130-0778	1	*#Gasket, Cover
5	130-0775	1	*Element (Water)
6	130-0776	1 .	#Element (Anti-freeze)
7	130-0780	1	*#Plate, Sacrifical
8	502-0155	1	Plug, Pipe - Brass (3/8 NPT)

^{* -} Parts included in Replacement Kit.
- Parts included in Replacement Kit.

Switch - Low Coolant Level

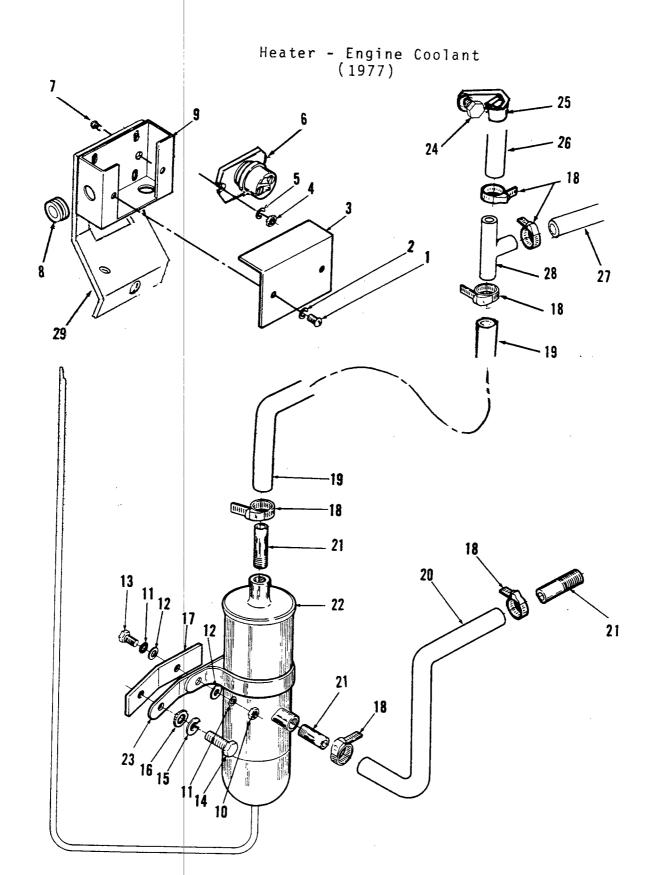


Ref. No.	Part No.	Qty. Used	Part Description
1	503-0446	4	Clamp, Hose
2	503-0743	1	Hose, Rubber (1/4"ID x 18"LG)
3	503-1118	1	Hose, Rubber (1/4"ID x 48"LG)
4	130-2053	2	Tube - Copper (1/4"OD x 2"LG)
5	502-0395	1	Connector, Pipe to Hose (1/8 NPT x 3/16"ID Hose)
6	505-0151	1	Bushing, Reducer - Hex, Brass (1/2 NPT x 1/8 NPT)
7	502-0313	1	Elbow, Pipe to Hose - 90 DEG (1/8 NPT x 1/4"ID Hose)
8	505-0007	1	Bushing, Reducer - Hex, Brass (1/4 NPT x 1/8 NPT)
9	821-0011	2	Screw, Self-locking - Hex Washer Head (1/4-20 x 7/8")
10	870-0212	2	Nut, Self-locking - Hex Washer Head (1/4-20)
11	193-0329	1	Switch, Coolant Level
12	502-0809	2	Adapter, Tube (Blind Hole Fitting) 5/8"OD x 1/4"OD Tube.
13	357-0030	2	Diode, Rectifier (Used in Wiring Harness Leads)



Ref.

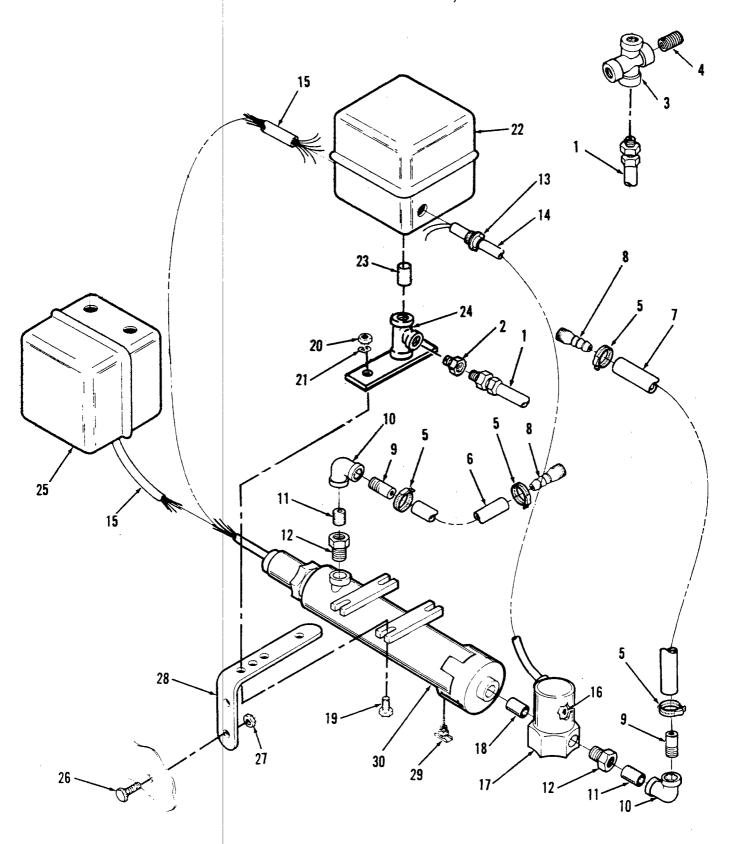
No.



Heater - Engine Coolant (1977)

Ref.	Part N o.	Qty.	Part
No.		Used	Description
1	812-0076	2	Screw, Machine - Round Head (#8-32 x 5/16")
2	850-0025	2	Washer, Lock - Spring (#8)
3	222 0012	,	Cover, Box
	333-0013	1	120 Volt Applications
4	333-0056 860-0005	2	240 Volt Applications
5	850-0020	2	Nut, Hex (#6-32)
6	050-0020	۷	Washer, Lock - Spring (#6)
O	NFS	1	Switch, Thermostatic - Modified
	H.C.	1	120/250 V, 25-40 A, SPST, 100 DEG Close,
	NFS	1	130 DEG Open (Modified from 309-0285)
	KI S	1	120/250 V, 25-40 A, DPST, 100 DEG Close,
7	812-0063	2	130 DEG Open (Modified from 309-0256)
8	508-0008	2	Screw, Self-locking - Hex (#6-32 x 1/2") Grommet
9	300-0000	2	Box, Thermostat
,	333-0012	1	
	333-0012	1	120 Volt Applications
10	862-0015	i	208/240 Volt Applications
11	856-0008	2	Nut, Hex (5/16-18) Washer, Lock - EIT (5/16")
12	526-0115	2	Washer, Flat (11/32"ID x 11/16"OD x 1/16"THK)
13	800-0031	ī	Screw, Cap - Hex Head $(5/16-18 \times 1-1/2")$
14	800-0072	i	Screw, Cap - Hex Head $(7/16-16 \times 1-1/2)$
15	850-0055	ī	Washer, Lock - Spring (7/16")
16	856-0012	ī	Washer, Lock - EIT (7/16")
17	130-0755	ī	Bracket, Mounting - Heater
18	503-0183	9	Clamp, Hose
19	503-0833	í	Hose, Rubber (5/8"ID x 24"LG)
20	503-0710	1	Hose, Rubber (5/8"ID x 22"LG)
21	505-0135	3	Nipple, Pipe - Half (3/8 NPT x 1-1/2"LG)
22		•	Heater, Electrical (Includes mounting strap)
	333-0052	1	1500 Watt, 120 VAC
	333-0053	ī	2000 Watt, 120 Vac
	333-0073	ī	2000 Watt, 208/240 VAC
. 23	NFS	ī	Strap, Mounting
24	821-0029	ī	Screw, Self-locking - Hex (3/8-16 x 3/4")
25	148-0274	i	Clamp, Loop
26	503-0568	ī.	Hose, Rubber (5/8"ID x 14"LG)
27	503-0832	ī ·	Hose, Rubber (5/8"ID x 12"LG)
28	503-0831	ī	Fitting, Y - Hose
29	333-0154	1	Bracket, Mounting - Box
			→

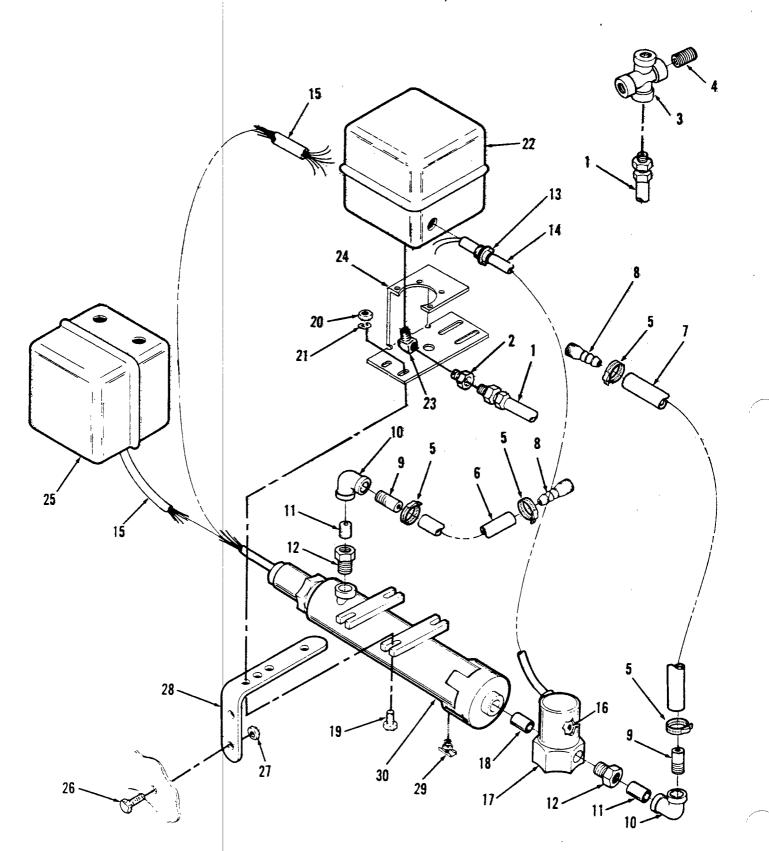
Heater - Engine Coolant (1978 thru 1982)



Heater - Engine Coolant (1978 thru 1982)

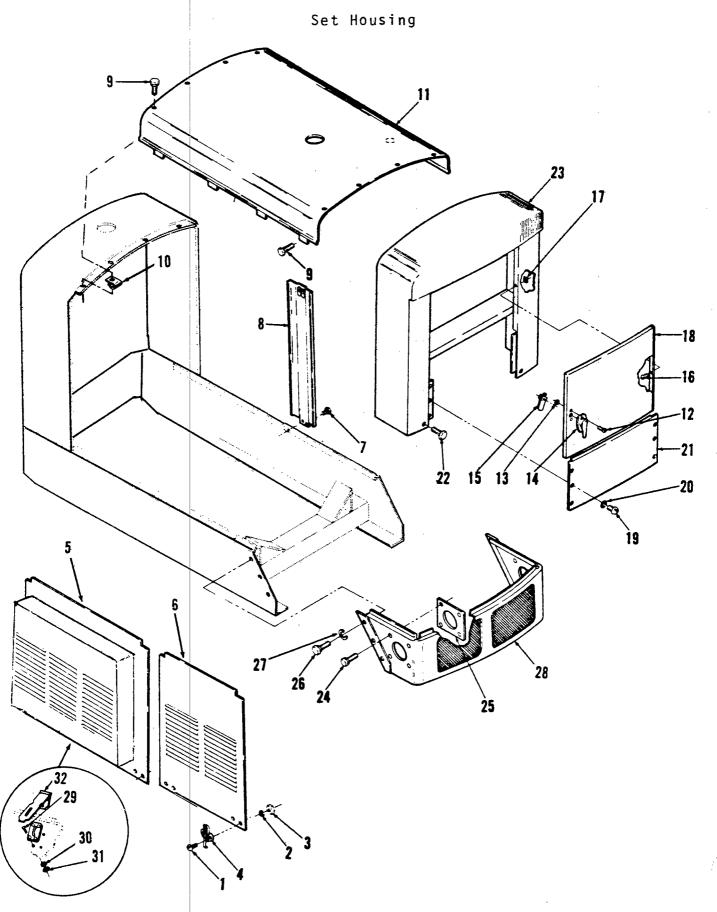
```
Part
                          Qty.
Ref
                                                 Part
No.
           No.
                          Used
                                              Description
                                       Line, Fuel - Flexible
        501-0225
                             1
 1
                                        Bushing, Reducer - Hex (1/4 NPT x 1/8 NPT)
        505-0007
                                        Cross, Pipe (1/8 NPT)
 3
        505-0763
                             7
        505-0098
                                        Nipple, Pipe - Close (1/8 NPT x 3/4"LG)
 4
                             1
                                       Clamp, Hose
Hose, Rubber (5/8"ID x 12"LG)
Hose, Rubber (5/8"ID x 40"LG)
 5
       503-0183
       503-0832
 7
        503-0843
                             1
                                       Adapter, Hose to Pipe (1/4 NPT)
Nipple, Pipe - Half (3/8 NPT x 1-1/2"LG)
Elbow, PIpe - 90 DEG (3/8 NPT)
Nipple, Pipe - Close (3/8 NPT x 1"LG)
Bushing, Reducer - Hex (1 NPT x 3/8 NPT)
 8
        502-0613
 9
        505-0135
10
        505-0039
11
        505-0101
12
        505-0455
13
        331-0027
                                        Clamp, Cable
                                       Cord, Electrical (2-#14, Type SO, 600 Volt)
Cable, Electrical (3-#12 or 4-#14, Type SO, 600 Volt)
          NFS
14
15
          NFS
16
                                        Terminals (Select as Required)
        332-0014
                                           #10
                             4
        332-0149
                                           #8
        323-0957
                             4
                                           Wire Nut
        309-0304
17
                             1
                                        Switch, Thermostatic
                                        Nipple, Pipe - Close (1 NPT x 1-1/4"LG)
18
        505-0004
19
        800-0007
                                        Screw, Cap - Hex Head (1/4-20 x 1")
20
       862-0001
                                        Nut, Hex (1/4-20)
        850-0040
                                        Washer, Lock - Spring (1/4")
21
                             1
                                        Switch, Pressure
22
        309-0307
23
        505-0099
                             1
                                        Nipple, Pipe - Close (1/4 NPT x 7/8"LG)
24
        333-0142
                                        Bracket, Support with Pipe Tee
25
                                        Contactor, Electrical
                                        230 VAC, 3 Pole
460 VAC, 3 Pole
Screw, Self-locking - Hex Washer Head (5/16-18 x 3/4")
        307-1460
        307-1164
                             1
26
        821-0016
                             4
27
        870-0257
                             4
                                        Nut, Self-locking - Hex Washer Head (5/16-18)
28
        130-1192
                                        Bracket, Mounting - Heater
                             2
29
        504-0003
                             1
                                        Cock, Drain (1/4 NPT)
30
                                        Heater, Electrical - Engine Coolant
                                           2000 Watt, 115 VAC, 1 Phase
2000 Watt, 208 VAC, 1 Phase
2000 Watt, 208 VAC, 3 Phase
        333-0158
                             1
        333-0167
        333-0148
                                           2000 Watt, 240 VAC, 1 Phase
        333-0141
        333-0176
                             1
                                           2000 Watt, 380 VAC, 1 Phase
        333-0170
                                           2000 Watt, 380 VAC, 3 Phase 2000 Watt, 480 VAC, 1 Phase
        333-0147
        333-0146
                                           2000 Watt, 440 VAC, 3 Phase
        333-0172
                                           2500 Watt, 440 VAC, 3 Phase
```

Heater - Engine Coolant (Begin 1983)



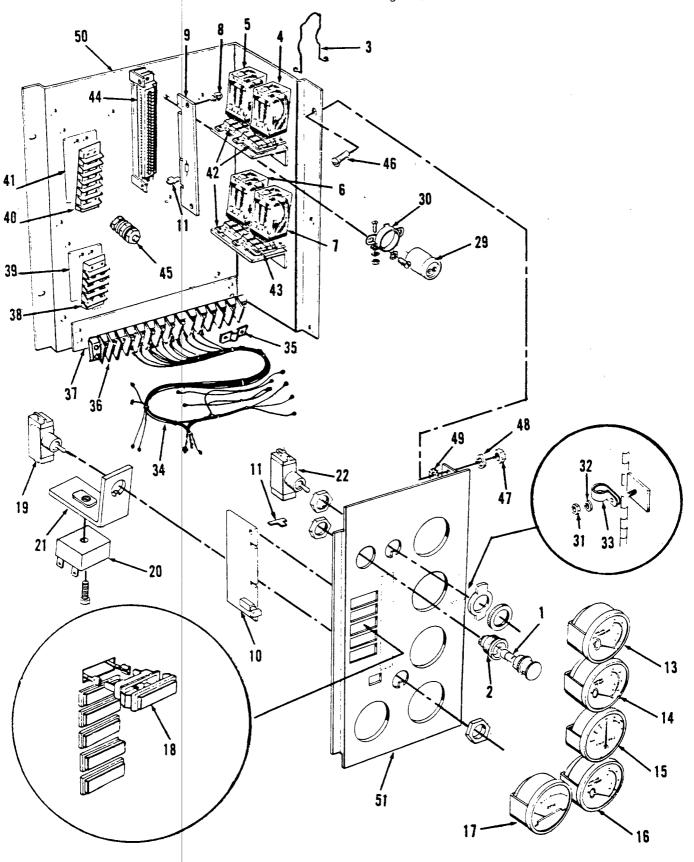
Heater - Engine Coolant (Begin 1983)

```
Part
                         Qty.
Ref.
                                                Part
           No.
No.
                         Used
                                            Description
       501-0225
 1
                            1
                                      Line, Fuel - Flexible
       505-0007
 2
                                      Bushing, Reducer - Hex (1/4 NPT x 1/8 NPT)
                                      Cross, Pipe (1/8 NPT)
       505-0763
 4
                                      Nipple, Pipe - Close (1/8 NPT x 3/4"LG)
       505-0098
                                      Clamp, Hose
Hose, Rubber (5/8"ID x 12"LG)
Hose, Rubber (5/8"ID x 40"LG)
 5
       503-0183
 6
       503-0832
 7
       503-0843
                            1
                                      Adapter, Hose to Pipe (1/4 NPT)
Nipple, Pipe - Half (3/8 NPT x 1-1/2"LG)
Elbow, PIpe - 90 DEG (3/8 NPT)
Nipple, Pipe - Close (3/8 NPT x 1"LG)
 8
       502-0613
                            2
       505-0135
 9
10
       505-0039
       505-0101
11
12
       505-0455
                                      Bushing, Reducer - Hex (1 NPT x 3/8 NPT)
13
       331-0027
                            6
                                      Clamp, Cable
                                      Cord, Electrical (2-#14, Type SO, 600 Volt)
Cable, Electrical (3-#12 or 4-#14, Type SO, 600 Volt)
14
          NFS
15
          NFS
16
                                      Terminals (Select as Required)
       332-0014
                            4
                                          #10
       332-0149
                                          #8
        323-0957
                                          Wire Nut
       309-0304
                                      Switch, Thermostatic
Nipple, Pipe - Close (1 NPT x 1-1/4"LG)
17
18
       505-0004
                                      Screw, Cap - Hex Head (1/4-20 \times 1")
19
       800-0007
20
                                      Nut, Hex (1/4-20)
       862-0001
                                      Washer, Lock - Spring (1/4")
Switch, Pressure
21
       850-0040
22
       309-0307
                                      Elbow, Pipe - Street, 90 DEG, Brass (1/4 NPT)
23
       502-0054
       333-0224
24
                                      Bracket, Mounting - Pressure Switch
                                          Screw, Machine - Round Head (#8-32 x 1/2")
       812-0079
                                      Washer, Lock - Spring (#8)
Contactor, Electrical
       850-0025
                            4
25
                                          230 VAC, 3 Pole
       307-1460
       307-1164
                                          460 VAC, 3 Pole
                            1
26
       821-0016
                                      Screw, Self-locking - Hex Washer Head (5/16-18 \times 3/4")
27
       870-0257
                                      Nut, Self-locking - Hex Washer Head (5/16-18)
Bracket, Mounting - Heater
28
       130-1192
                            2
29
       504-0003
                                      Cock, Drain (1/4 NPT)
                            1
30
                                      Heater, Electrical - Engine Coolant
                                          2000 Watt, 115 VAC, 1 Phase
2000 Watt, 208 VAC, 1 Phase
2000 Watt, 208 VAC, 3 Phase
       333-0158
                            1
       333-0167
       333-0148
       333-0141
                                          2000 Watt, 240 VAC, 1 Phase
       333-0176
                                          2000 Watt, 380 VAC, 1 Phase
       333-0170
                                          2000 Watt, 380 VAC, 3 Phase
       333-0147
                                          2000 Watt, 480 VAC, 1 Phase
       333-0146
                            1
                                          2000 Watt, 440 VAC, 3 Phase
       333-0172
                                          2500 Watt, 440 VAC, 3 Phase
```



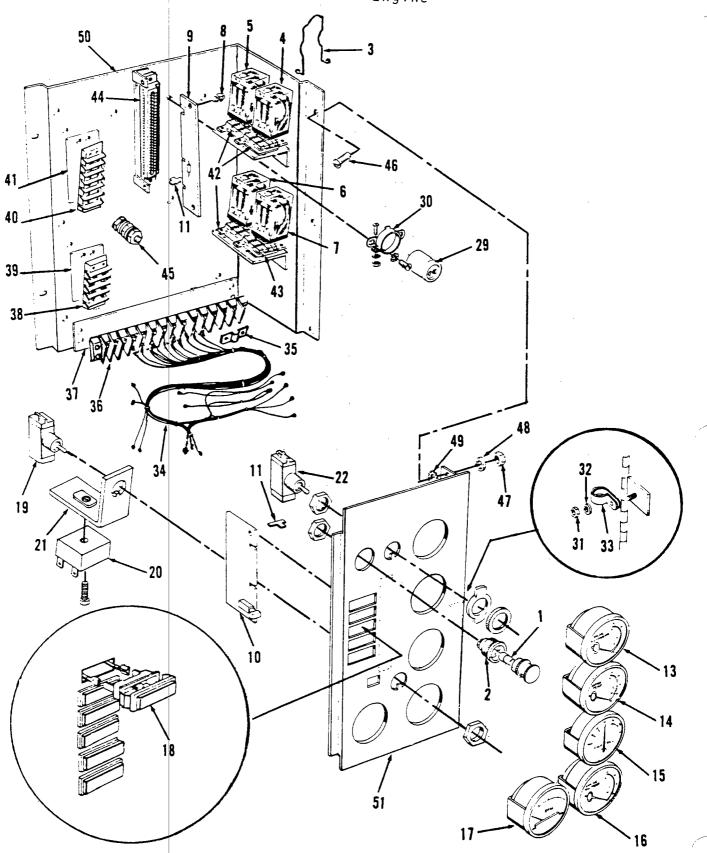
Set Housing

```
Part
                          Qty.
                                                 Part
Ref.
                                              Description
           No.
                          Used
No.
                                        Screw, Machine - Round Head (#10-32 x 3/8")
Washer, Lock - Spring (#10)
        813-0098
                           16
 1
        850-0030
                            16
                                        Nut, Hex (#10-32)
Fastener, Door
        870-0053
                            16
        406-0105
                             8
                                        Door, Access - Louvered (Does Not Include Fastener)
Panel, Access - Louvered (Does Not include Fastener)
        405-1774
 6
        405-1778
                             2
                                        Screw, Self-locking - Hex Washer Head (5/16-18 \times 1/2"
       821-0014
                             8
 8
       405-1776
                             2
                                        Support, Housing - Center
                                        Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2"
 9
       821-0014
                            12
                                        Nut, Clinch (5/16-18)
10
       870-0113
                            12
                                        Panel, Housing - Top
Screw, Machine - Round Head (1/4-20 x 9/16")
11
        405-1813
        812-0149
12
                                       Nut, Self-locking - Hex, with ET Lockwasher (1/4-20) Handle, Latch (With Key, PN 406-0565) Catch, Latch
13
        870-0232
14
        406-0157
                             1
15
        406-0089
                             1
                                        Screw, Tapping - Pan Head (1/4 x 1/2")
Nut, Sheet Spring (1/4")
16
        809-0059
17
                             3
        870-0106
                                        Door, Access - Rear
Screw, Machine - Round Head (#10-32 x 3/8")
18
        405-1777
                             1
        813-0098
19
                             6
                                        Washer, Lock - Spring (#10)
Panel, Access - Rear
20
        850-0030
21
        405-1780
                             1
                                        Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2" Panel, Housing - Rear
        821-0014
22
                             8
23
        405-1775
                             1
                                        Screw, Self-locking - Hex Washer Head (1/4-20 \times 1/2")
24
        821-0010
                             8
                                        Plate, Cover
Screw, Cap - Hex Head (3/8-16 x 3/4")
25
        403-0895
                             2
        800-0048
26
                             6
27
28
                                        Washer, Lock - Spring (3/8")
        850-0050
                             6
        403-0894
                                        Chassis -Rear
                                        Screw, Machine - Flat Head (#8-32 x 1/2")
Washer, Lock - Spring (#8)
29
        814-0079
                            28
        850-0025
30
                            28
        860-0008
                            28
                                        Nut, Hex (#8-32)
31
        406-0249
32
                             4
                                        Hasp Set
```



Control - Engine

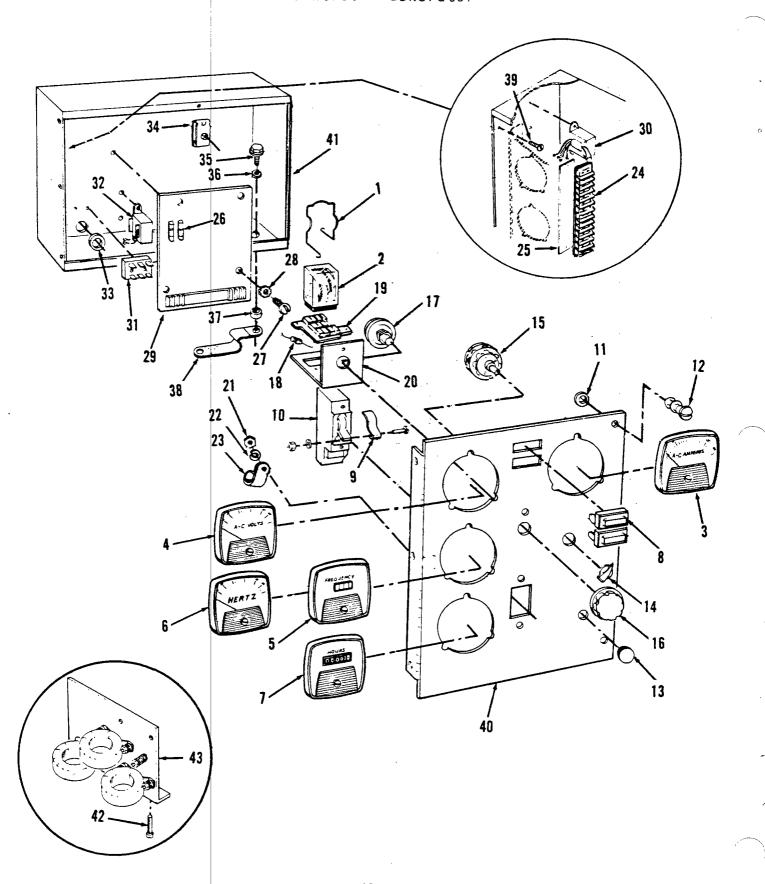
```
Part
 Ref.
                            Qty.
                                                    Part
            No.
 No.
                            Used
                                                 Description
        322-0004
                              1
                                          Lamp, Incandlescent (12 VDC)
        322-0149
                               1
                                          Lampholder
                                         Spring, Holddown - Relay
Relay (Ignition)
Relay (Start Disconnect)
Relay (Run Alarm)
Relay (Starter Protection)
        307-1157
 3
                              Δ
 4
        307-1058
                               1
 5
                              1
        307-1058
 6
                               1
        307-1058
        307-1061
                              1
                                          Fastener, Snap-In
Cranker (12 VDC)
 8
        518-0374
                               4
        300-0733
                               1
                                              Standard
                              1
        300-0714
                                              Cycle
10
                                          Monitor, Engine Control (12 VDC)
                                              Standard (1 Fault Light)
Penn State (1 Fault Light)
Standard (5 Fault Light)
        300-0679
                              1
        300-0730
                              1
        300-0681
                              1
                              2
11
        332-1276
                                          Plug, Keying
13
                                          Gauge, Oil Pressure (12 VDC)
        193-0243
                               1
                                              Begin 1977
        193-0107
                               1
                                              Thru 1976
14
                                          Gauge, Water Temperature (12 VDC)
        193-0245
                               1
                                              Begin 1977
        193-0106
                                              Thru 1976
                               1
        302-0061
                                          Ammeter
15
                              1
16
                                          Gauge, Oil Temperature (12 VDC)
        193-0248
                              1
                                              Begin 1977
        193-0187
                               1
                                              Thru 1976
17
        302-0749
                              1
                                          Tachometer
18
                                          Light, Indicator - 14 VDC
        322-0107
                              1
                                              Red - OVERCRANK
                                              Red - LO OIL PRESS
Red - HI ENG TEMP
Red - LO ENG TEMP
        322-0108
                              1
        322-0109
                              1
        322-0110
        322-0111
                              1
                                              Red - OVERSPEED
                                          Red - FAULT
Red - SWITCH OFF
Red - (Blank, No Legend)
Switch, Toggle - Selector
        322-0128
        322-0283
                              1
        322-0136
                              1
19
        308-0138
                                              Standard Sets
        308-0327
                                              Penn State Sets
                              1
20
        333-0194-01
                                          Flasher (12 VDC)
                                         Screw, Machine - Round Head (#10-32 x 1")
Bracket, Mounting - Flasher
Switch, Toggle (SPST)
        813-0105
                              1
21
        301-9154
                               1
22
        308-0002
```



Control - Engine

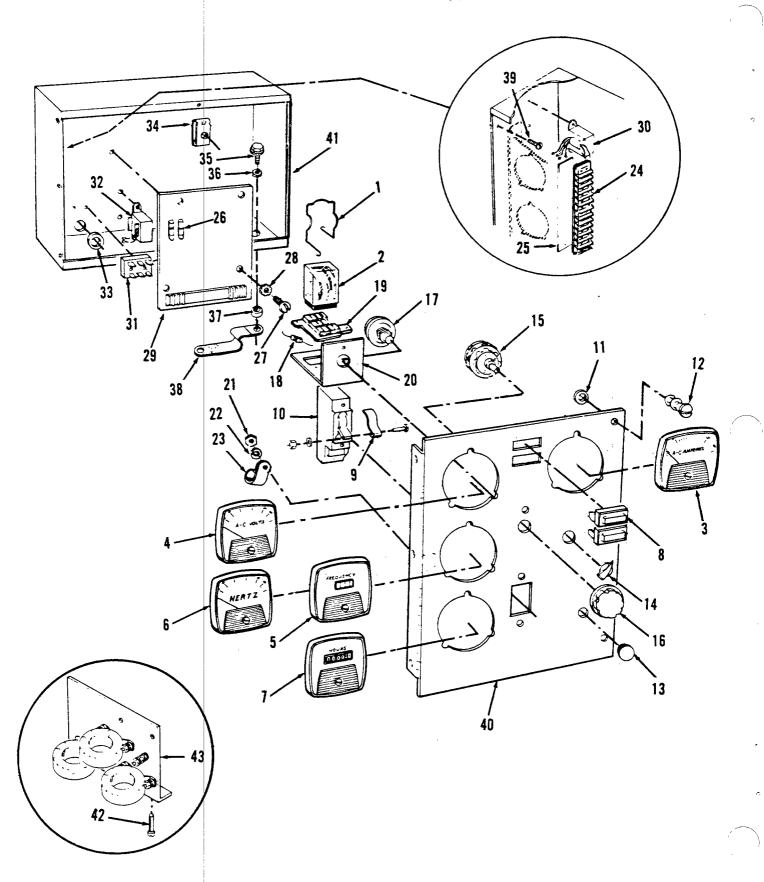
Ref.	Part	Qty.	Part
No.	No.	Used	Description
29	356-0072	1	Capacitor, Fixed, Electrolytic (4000MFD, 30VDC)
	812-0061	1	Screw, Machine - Round Head (#6-32 x 3/8")
	853-0003	1	Washer, Lock - ET (#6)
	860-0006	1	Nut, Hex (#6-32)
30	356-0070	1	Clamp, Mounting - Capacitor
	812-0063	2	Screw, Machine - Round Head (#6-32 x 1/2")
	853-0003	2	Washer, Lock - ET (#6)
31	870-0053	1	Nut, Hex (#10-32)
32	850-0030	1	Washer, Lock - Spring (#10)
33	332-0051	1	Clamp, Loop
34			Harness, Wiring - Engine Control (Selection Required.
		_	Consul your Onan Parts Distributor)
35	332-1043	1	Jumper, Terminal
36			Block, Terminal
	332-1005	1	20 Place
	332-0795	1	16 Place
37		_	Strip, Marker
	332-1559	1	20 Place
	332-1271	1	16 Place
38	332-0537	1	Block, Terminal - 4 Place
39	332-1239	1	Strip, Marker - 4 Place
40	332-0699	1	Block, Terminal - 6 Place
41	332-1240	1	Strip, Marker - 6 Place
42	323-0765	3	Socket, Relay - 11 Place (W/O Terminals)
	332-1280	11	Terminal
43	323-0764	1	Socket, Relay - 8 Place (W/O Terminals)
	332-1280	8	Terminal
44	332-1271	1	Housing, Terminal - PC Board (W/O Terminals)
	332-1269	22	Terminal
45			Terminal Assembly, Ground (Includes Parts Marked *)
	871-0010	3	*Nut, Hex - Brass (#10-32)
	854-0010	2	*Washer, Lock - IT (#10)
	856-0003	1	*Washer, Lock - EIT (#10)
	850-0030	1	*Washer, Lock - Spring (#10)
	526-0049	2	*Washer, Flat - Brass (13/64"ID x 7/32"OD x 1/32"THK)
	815-0203	1	*Screw, Machine - Round Head, Brass (#10-32 x 7/8")
46	815-0026	5	Screw, Machine - Truss Head (#10-32 x 3/8")
47	870-0053	1	Nut, Hex (#01-32)
48	850-0030	1	Washer, Lock - Spring (#10)
49	856-0003	1	Washer, Lock - ET (#10)
50			Panel, Control - Engine (Selection Required,
- 1	201 2252	•	Consult your Onan Parts Distributor)
51	301-3253	1	Bracket, Mounting - Engine Control

^{* -} Parts Included in Ground Terminal Assembly.



Control - Generator

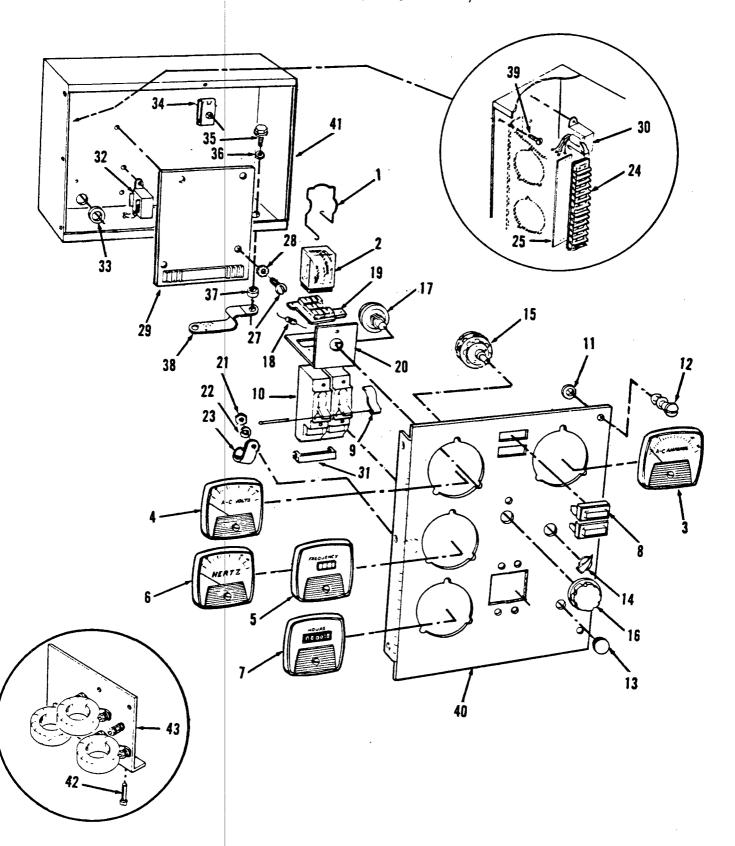
```
Part
                           Qtv.
                                                  Part
Ref
                                              Description
 No.
           No.
                          Used
        307-1157
                            1
                                        Spring, Holddown - Relay
 1
        307-1061
                                       Relay
                             1
                                       Ammeter
 3
                                           0-50 AMP
        302-0406
        302-0408
                                            0-75 AMP
        302-0410
                                           0-100 AMP
                             1
        302-0411
                                           0-200 AMP
        302-0412
                                           0-250 AMP
        302-0413
                                           0-300 AMP
                                           0-400 AMP
        302-0605
                             1
                                           0-75, 0-150 AMP
        302-0719
        302-0720
                                           0-100, 0-200 AMP
                                           0-150, 0-300 AMP
0-200, 0-400 AMP
0-250, 0-500 AMP
        302-0721
                            • 1
        302-0722
        302-0723
                             1
        302-0724
                                            0-375, 0-750 AMP
                                       Voltmeter
 4
                                            0-300 VAC
        302-0421
                                            0-600 VAC
        302-0422
                                            0-500 VAC
       302-0612
                                            0-750 VAC
        302-0779
        302-0718
                                           0-300, 0-600 VAC
                             1
                                     Meter, Frequency - Reed Type
115 VAC, 60 HZ
230 VAC, 60 HZ
115 VAC, 50 HZ
 5
        302-0213
                             1
        302-0221
                             1
       302-0234
                             1
        302-0256
                             1
                                            230 VAC, 50 HZ
                                       Meter, Frequency - Pointer Type
120 VAC, 60 HZ
208 VAC, 60 HZ
240 VAC, 60 HZ
Meter, Time Totalizing
60 HZ
 6
                             1
        302-0806
       302-0810
                             1
        302-0811
 7
        302-0466
                             1
       302-0469
                             1
                                            50 HZ
 8
                                       Light, Indicator - 125 VAC
                                           Red - Upper Scale
Red - Lower Scale
Red - Blank (No Legend)
                             1
        322-0130
       322-0131
                             1
       322-0178
 9
       320-0307
                                       Lock, Handle - Circuit
                             1
                                            Screw, Machine - Round Head (#10-32 x 7/8") Washer, Lock - ET (#10)
        815-0203
                             1
       854-0010
                             1
                                           Nut, Hex (#10-32)
       871-0010
10
                                       Breaker, Circuit
       320-0431
                             1
2
2
2
       812-0061
                                            Screw, Machine - Round Head (#6-32 x 3/8")
                                      Washer, Lock - Spring (#6)
Clip, Retaining - Turnbuttom Fastener
Stud, Turnbuttom Fastener
Plug, Plastic
Knob, Pointer
       850-0020
11
       406-0334
12
       406-0333
                             2
13
       517-0131
                             1
14
       303-0076
                             1
15
       308-0284
                             1
                                        Switch, Selector
16
       303-0032
                             1
                                        Knob
       303-0170
17
                                       Rheostat
                             1
                                       Resistor, Fixed, Composition Socket, Relay - 11 Place (W/O Terminals)
18
       350-0556
19
       323-0765
                             1
                                           Screw, Machine - Round Head (#6-32 x 3/8")
Washer, Lock - ET (#6)
       812-0061
                             2
       853-0003
                            2
       860-0005
                            1
                                           Nut, Hex (#6-32)
       332-1280
301-3244
                           11
                                           Terminal
20
                                        Bracket, Mounting - Relay
                             1
21
        870-0053
                                        Nut, Hex (#10-32)
22
        850-0030
                             1
                                       Washer, Lock - Spring (#10)
Clamp, Loop
        332-0051
23
```



Control - Generator

Ref. No.	Part No.	Qty. Used	Part Description
24	222 0607	•	Block, Terminal
	332-0607	1	12 Place
	332-0795	1	16 Place
	812-0066	2 .	Screw, Machine - Round Head (#6-32 x 3/4")
	853-0003	2	Washer, Lock - ET (≠6)
0.5	850-0020	2	Washer, Lock - Spring (#6)
25		_	Strip, Marker
	332-1242	1	16 Place
	332-1248	1	12 Place
26	321-0204	2	Fuse, Cartridge (1/4 AMP)
27	812-0065	4	Screw, Machine - Round Head (#6-32 x 5/8")
28	853-0003	4	Washer, Lock - ET (#6)
29			Regulator, Voltage
	332-1268	1	Used with 120 VAC Input Signal
	332 -195 6	1	Used with 240 VAC Input Signal
30			Transformer, Voltage
	315-0342	1	120 VAC
	315-0431	1	240 VAC
	812-0061	2 2	Screw, Machine - Round Head (#6-32 x 3/8")
	853-0003	2	Washer, Lock - ET (#6)
31	305-0675	1	Rectifier, Bridge
	812-0070	2	Screw, Machine - Round Head (#6-32 x 1-1/4")
	850-0020	2	Washer, Lock - Spring (#6)
32	315-0384	1	Reactor
	812-0061	2	Screw, Machine - Round Head (#6+32 x 3/8")
	853-0003	2	Washer, Lock - ET (#6)
33	508-0001	1	Grommet
34	406-0332	2	Receptacle, Turnbuttom Fastener
35	800-0045	4	Screw, Cap - Hex Head (5/16-18 x 3/8")
36	250-0045	4	Washer, Lock - Spring (5/16")
37	402-0070	4	Dampener, Vibration
38	337-0049	1	Strap, Electrical - Ground
39	815-0026	3	Screw, Machine - Truss Head (#10-32 x 3/8")
40		J	Panel, Control - Generator (Selection Required,
. •			Consult your Onan Parts Distributor)
41	301-3158	7	Box, Control
42	821-0010	1 2	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
43	0010	_	Transformer, Current (See Separate Page for
, 5			Components)

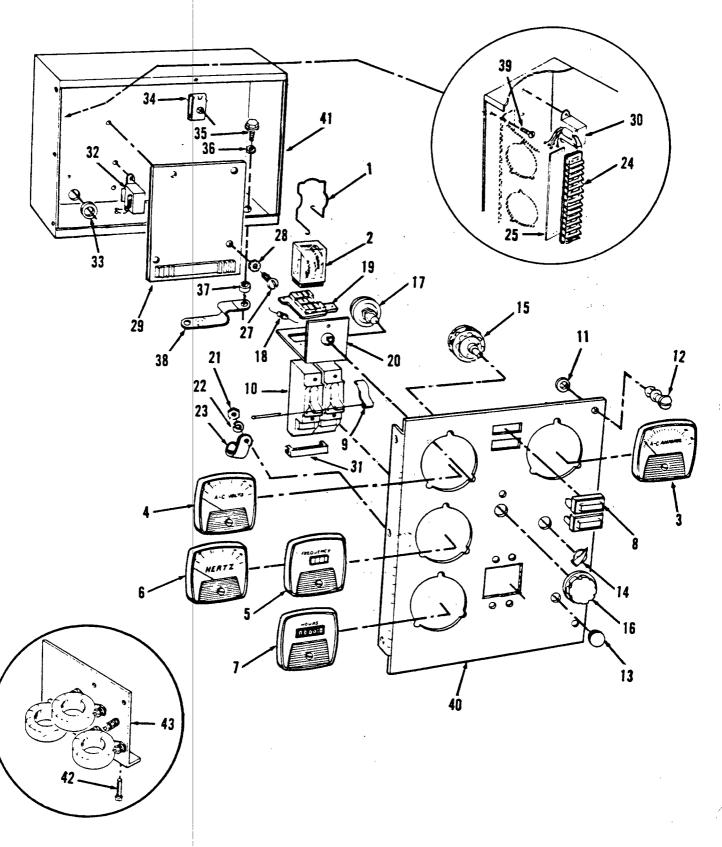
Control - Generator (Switching Regulator)



Control - Generator (Switching Regulator)

```
Qty.
         Part
Ref.
                                            Part
         No.
                       Used
                                        Description
No.
 1
       307-1157
                         1
                                   Spring, Holddown - Relay
       307-1061
                                   Relay
                          1
                                   Ammeter
       302-0406
                                       0-50 AMP
       302-0408
                                       0-75 AMP
                          1
       302-0410
                          1
                                       0-100 AMP
       302-0411
                                    - 0-200 AMP
       302-0412
                                       0-250 AMP
       302-0413
                                       0-300 AMP
                                      0-400 AMP
       302-0605
       302-0719
                                       0-75, 0-150 AMP
                                      0-100, 0-200 AMP
0-150, 0-300 AMP
       302-0720
       302-0721
                                       0-200, 0-400 AMP
0-250, 0-500 AMP
0-375. 0-750 AMP
       302-0722
       302-0723
                          1
       302-0724
 4
                                   Voltmeter
       302-0421
                          1
                                       0-300 VAC
       302-0422
                                       0-600 VAC
                                       0-500 VAC
       302-0612
                          1
       302-0779
                                       0-750 VAC
                                  Meter, Frequency - Reed Type
115 VAC, 60 HZ
 5
       302-0213
                          1
                                       230 VAC, 60 HZ
       302-0221
                                       115 VAC, 50 HZ
230 VAC, 50 HZ
       302-0234
                          1
       302-0256
                          1
                                   Meter, Frequency - Pointer Type
120 VAC
 б
       302-0806
                          1
       302-0810
                                       208 VAC
       302-0811
                                       240 VAC
                          1
                                   Meter, Time Totalizing 60 HZ
 7
       302-0466
       302-0469
                                       50 HZ
                          1
                                   Light, Indicator - 125 VAC
Red - Upper Scale
 8
       322-0130
                          1
       322-0131
                                       Red - Lower Scale
Red - Blank (No Legend)
                          1
       322-0178
       320-0307
                                   Lock, Handle - Circuit Breaker
10
       320-0455
                                   Breaker, Circuit
       812-0061
                                       Screw, Machine - Round Head (#6-32 x 3/8")
                                       Washer, Lock - Spring (#6)
       850-0020
                          4
                                   Clip, Retaining - Turnbuttom Fastener
Stud, Turnbuttom Fastener
       406-0334
       406-0333
12
       517-0131
                                   Plug, Plastic
Knob, Pointer
13
14
       303-0076
       308-0284
15
                                   Switch, Selector
16
       303-0032
                                   Knob
17
       303-0170
                                   Rheostat
       350-0556
18
                                   Resistor, Fixed Composition
                                   Socket, Relay - 11 Place (W/O Terminals)
19
       323-0765
       812-0061
                                       Screw, Machine - Round Head (#6-32 x 3/8")
                          2
       853-0003
                          2
                                       Washer, Lock - ET (#6)
       332-1280
                         11
                                       Terminal
20
       301-3244
                                   Bracket, Mounting - Relay
21
       870-0053
                          1
                                   Nut, Hex (#10-32)
22
       850-0030
                                   Washer, Lock - Spring (#10)
       332-0051
                                   Clamp, Loop
```

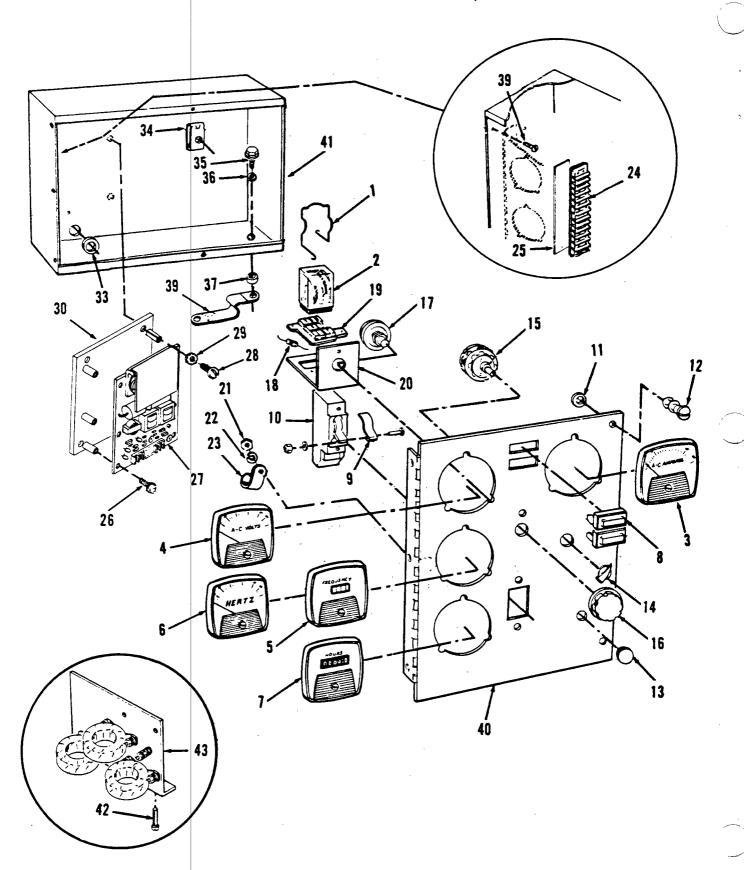
Control - Generator (Switching Regulator)



Control - Generator (Switching Regulator)

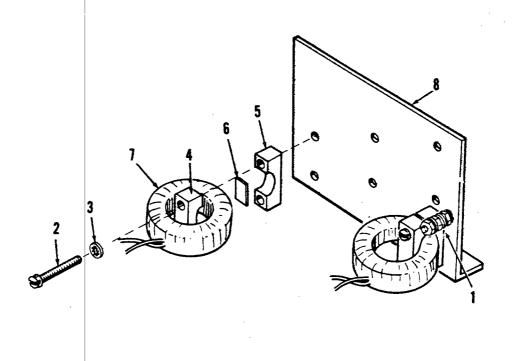
Ref. No.	Part No.	Qty. Used	Part Description
24	140.	Osea	Block, Terminal
24	332-0607	1	12 Place
	332-0795	i	16 Place
	812-0066	2	Screw, Machine - Round Head (#6-32 x 3/4")
	853-0003	2	Washer, Lock - ET (#6)
	850-0020	2	Washer, Lock - Spring (#6)
25	030 0020	-	Strip, Marker
	332-1242	1	16 Place
	332-1248	i	12 Place
27	812-0065	: 4	Screw, Machine - Round Head (#6-32 x 5/8")
28	853-0003	4	Washer, Lock - Spring (#6)
29	03.3 - 0003	7	Regulator, Voltage - Switching
23	300-1928	1	Semi-Frequency Sensitive Type
	300-1929	i	Voltage Sensitive Type
	300-1930	i	Frequency Sensitive Type
30	315-0431	i	Transformer, Voltage
50	812-0061		Screw, Machine - Round Head (#6-32 x 3/8")
	853-0003	2 2 1	Washer, Lock - ET (#6)
31	320-0202	ī	Tie Bar - Circuit Breaker
32	315-0384	2	Reactor
••	812-0061	2 4 1 2 4 4 1	Screw, Machine - Round Head (#6-32 x 3/8")
	853-0003	4	Washer, Lock - ET (#6)
33	508-0001	i	Grommet
34	406-0332	į ·	Receptacle, Turnbuttom Fastener
35	800-0045	4.	Screw, Cap - Hex Head (5/16-18 x 3/8")
36	850-0045	4	Washer, Lock - Spring (5/16")
37	402-0070	4	Dampener, Vibration
38	337-0049	i	Strap, Ground
39	815-0026	3	Screw, Machine - Truss Head (#10-32 x 3/8")
40			Panel, Control - Generator (Selection Required,
			Consult your Onan Parts Distributor)
41	301-3158	1	Box, Control
42	821-0010	2	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
43			Transformer, Current (See Separate Page for
	•		Components)

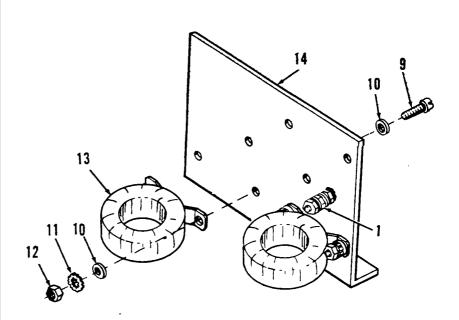
Control - Generator (Torque Matched Regulator)



Control - Generator (Torque Matched Regulator)

Ref. No.	Part No.	Qty. Used	Part Description
24		_	Block, Terminal
- '	332-0607	1	12 Place
	332-0795		16 Place
	812-0066	2	Screw, Machine - Round Head (#6-32 x 3/4")
	850-0020	2	Washer, Lock - Spring (#6)
	853-0003	1 2 2 2	Washer, Lock - IT (#6)
25	000 0000	_	Strip, Marker
	332-1248	1	12 Place
	332-1242	ī	16 Place
26	815-0544	Ĝ.	Screw, Machine - Round Head with IT Lockwasher
20	013 0044	Ū	(#6-32 x 1/2")
27	300-2880	1	Regulator, Voltage - Torque Matched
28	812-0065	4	Screw, Machine - Round Head (#6-32 x 5/8")
29	853-0003	4	Washer, Lock - ET (#6)
30	301-9315	1	Bracket, Mounting - Voltage Regulator
33	508-0001	1 2	Grommet
34	406-0332		Receptacle, Turnbuttom Fastener
35	800-0045	4	Screw, Cap - Hex Head (5/16-18 x 3/8")
36	850-0045	4	Washer, Lock - Spring (5/16")
37	402-0070	4	Dampener, Vibration
38	337-0049	4 1	Strap, Electrical - Ground
39	815-0026	3	Screw, Machine - Truss Head (#10-32 x 3/8")
40			Panel, Control - Generator (Selection Required,
			Consult your Onan Parts Distributor)
41	301-3158	1	Box, Control
42	821-0010	1 2	Screw, Self-locking - Hex Washer Head $(1/4-20 \times 1/2")$
43			Transformer, Current (See Separate Page for Components)



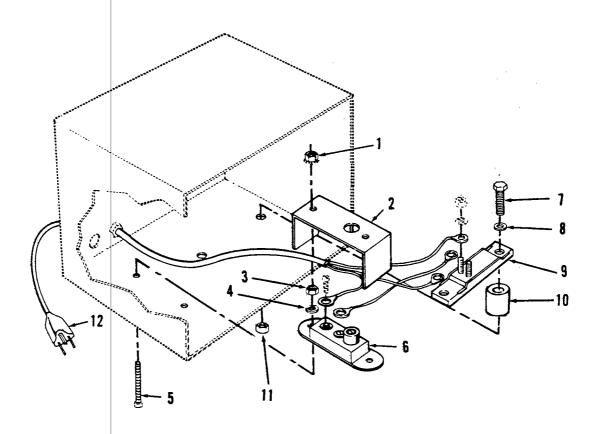


Current Transformer

Ref. No.	Part No.	Qty. Used	Part Description
NO. 1	140.	Osea	·
1	871-0010	3	Terminal Assembly, Ground (Includes Parts Marked *)
	854-0010	3 2	*Nut, Hex - Brass (#10-32)
	856-0003	1	*Washer, Lock - IT (#10)
	850-0030		*Washer, Lock - EIT (#10)
	526-0049	2	*Washer, Lock - Spring (#10)
	815-0203	1 2 1	*Washer, Flat - Brass (13/64"ID x 7/32"OD x 1/32"THK)
2			*Screw, Machine - Round Head, Brass (#10-32 x 7/8")
2	813-0110	6	Screw, Machine - Round Head (#10-32 x 2")
3	854-0010	Ď	Washer, Lock - IT (#10)
4	302-0235	6 6 3 3	Clamp, Upper
2	302-0236		Clamp, Lower
2 3 4 5 6 7	302-0253	6	Shim
/	200 2117	_	Transformer, Current
	302-0117	3 3 3 3 3 3	Ratio 50/5, 3 VA
	302-0076	3	Ratio 75/5, 2 VA
	302-0078	3	Ratio 100/5, 2 VA
	302-0079	3	Ratio 150/5, 1 VA
	302-0106	3	Ratio 200/5, 1 VA
	302-0209	3	Ratio 250/5, 1 VA
	302-0107	3	Ratio 300/5, 1 VA
8	302-0729	1	Bracket, Mounting - Transformer
9	813-0100	6	Screw, Machine - Round Head (#10-32 x 1/2")
10	526-0008	6	Washer, Flat (13/64"ID x 7/16"OD x 1/32"THK)
11	856-0003	6	Washer, Lock - EIT (#10)
12	870-0053	6	Nut, Hex (#10-32)
13			Transformer, Current
	302-0952	3	Ratio 75/5, 2 VA
	302-0864	3	Ratio 150/5, 2 VA
	302-0865	3	Ratio 200/5, 2 VA
	302-0866	· 3	Ratio 250/5, 2 VA
	302-0608	3 3 3 3 3 3 3	Ratio 400/5, 2 VA
	302-0547	3	Ratio 500/5, 2 VA
	302-0471	3	Ratio 750/5, 2 VA
14	302-0764	1	Bracket, Mounting - Transformer

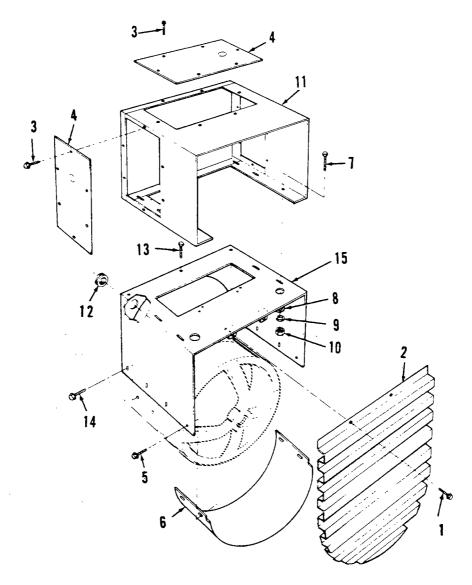
^{* -} Parts Included in Ground Terminal Assembly.

CONTROL HEATER



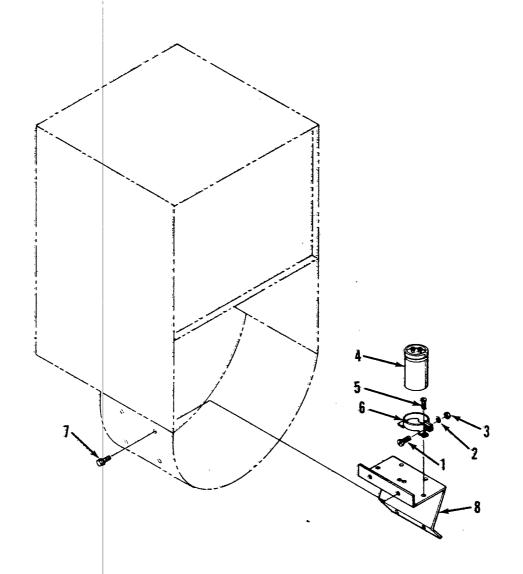
Ref.	Part	Qty.	Part
No.	No.	Used	Description
1 2 3 4 5 6 7 8 9 10 11	870-0183 301-1886 860-0006 854-0006 812-0070 309-0128 800-0034 526-0113 333-0151 130-1107 870-0257 335-0161	2 1 2 2 2 1 2 2 1 2 2 1 2 2 1	Nut, Self-locking - Hex W/ET Washer (#6-32) Cover, Thermostat Nut, Hex (#6-32) Washer, Lock - IT (#6) Screw, Machine - Round Head (#6-32 x 1-1/4") Thermostat - Adjustable Screw, Cap - Hex Head (5/16-18 x 2-1/4") Washer, Flat (5/16") Heater, Electrical - 75 Watt, 120 VAC; 300 Watt, 240 VAC Spacer, Sleeve Nut, Self-locking, Hex (5/16-18) Cable, Electrical

Control Housing



Ref.	Part	Qty.	Part
No.	No.	Used	Description
1	821-0010	8	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
2	234-0370	1	Grill, Air - Generator Inlet
3	815-0350	18	Screw, Tapping - Hex Washer Head (#10-32 x 3/8")
4	301-3156	3	Panel Access
5	821-0010	4	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
6	234-0361	1	Wrapper, End Bell
7	821-0018	6	Screw, Self-locking - Hex Washer Head (1/4-20 x 5/8")
8	856-0006	1	Washer, Lock - EIT (1/4")
8 9	526-0018	5	Washer, Flat (17/64"ID x 5/8"OD x 1/16"THK)
10	870-0212	6	Nut, Hex (1/4-20)
11	301-3155	1	Housing , Control Box
12			Grommet
*	508-0203	1	Thru October 1984
	508-0051	1	Begin November 1984
13	821-0010	1	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")
14	821-0014	8	Screw, Self-locking - Hex Washer Head (5/16-18 x 1/2")
15	301-3154	1	Saddle, Control Box Mounting

Capacitor Assembly



Ref. No.	Part No.	Qty. Used
1	812-0078	2
2	850-0025	2
3	861-0007	2
4	356-0090	2
5	812-0078	6
6	356-0102	2
7	821-0009	4
8	356-0104	1

Part Description

Description

Screw, Machine - Round Head (#8-32 x 7/16")

Washer, Lock - Spring (#8)

Nut, Square (#8-32)

Capacior, Fixed, Electroylic (1300 MFD)

Screw, Machine - Round Head (#8-32 x 7/16")

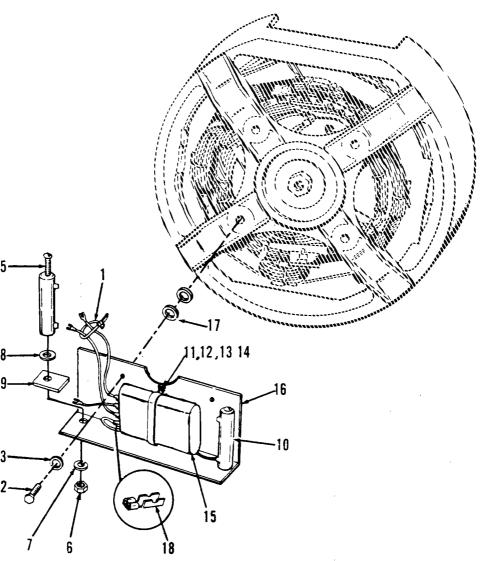
Clamp, Mounting - Capacitor

Screw, Self-locking - Hex Washer Head (1/4-20 x 3/8")

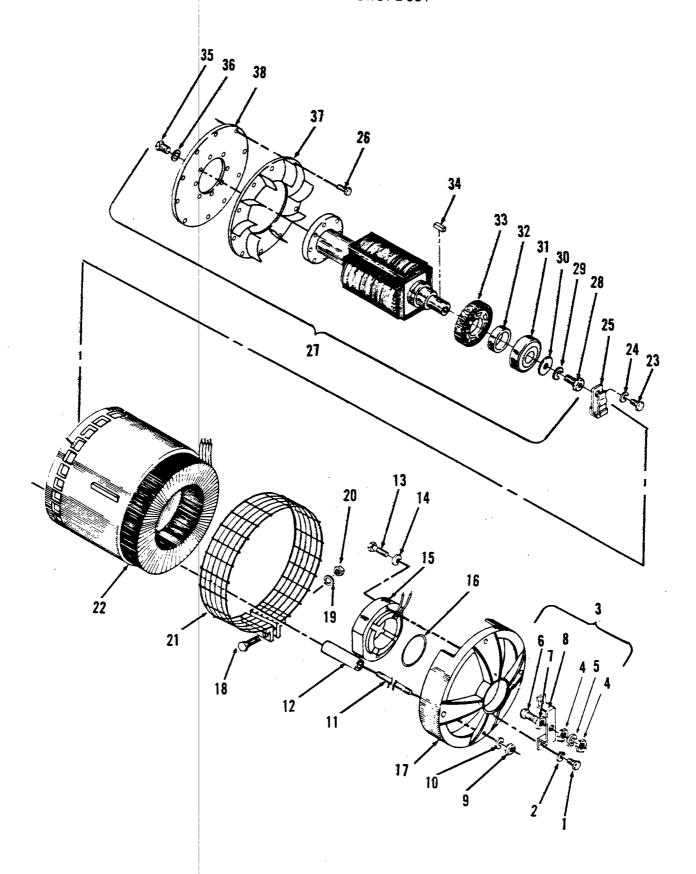
Bracket, Mounting - Capacitor Assembly (Bracket

Not Required for Square Output Boxes)

Filter - Voltage Regulator

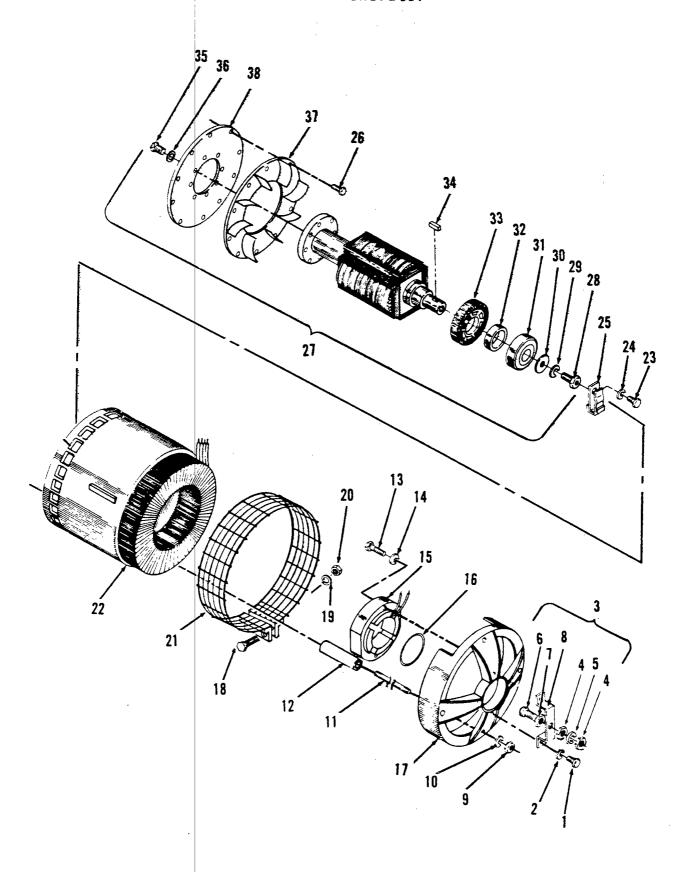


Ref. No.	Part No.	Qty. Used	Part Description
1	332-0941	5	Tie, Cable
1 2 3 5 6 7	800-0003	2	Screw, Cap - Hex Head (1/4-20 x 1/2")
3	850-0040	2	Washer, Lock - Spring (1/4")
5	812-0165	2	Screw, Machine - Round Head (1/4-20 x 4-1/2")
6	862-0001	2	Nut, Hex (1/4-20)
7	850-0040	2	Washer, Lock - Spring (1/4")
8 9	304-0427	2 2 2 2 2 4	Washer, Centering
9	304-0292		Insulator
10	354-0025	2 2 2 2	
11	813-0098	2	Resistor, Fixed, Wirewound (10 Ohm, 100 Watt)
	870-0053	2	Screw, Machine - Round Head (#10-32 x 3/8")
13	850-0030	2	Nut, Hex (#10-32)
14	312-0189	1	Washer, Lock - Spring (#10)
	312-0188	1	Bracket, Mounting - Capacitor
16	232-2218	1	Capacitor, Fixed (15 MFD, 400 VAC)
17	526-0018	7 E	Bracket, Mounting - Filter
18	320-0018	15	Washer, Flat (1/4")
10	222 0520	4	Terminal Lug
	332-0529	4	Bare (14-18 AWG)
	332-1279	8	Insulated (14-18 AWG)



Generator (55kW, 60HZ)

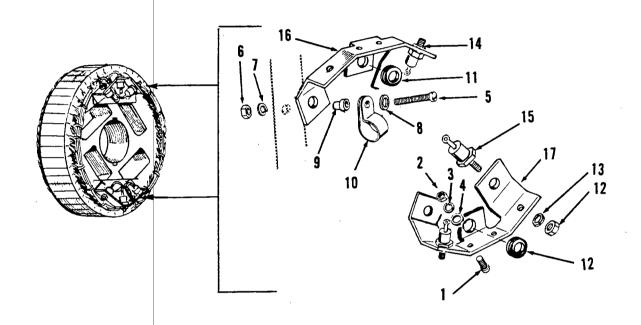
```
Part
                         Qty.
                                              Part
No
          No.
                        Used
                                           Description
                                     Screw, Cap - Hex Head (1/4-20 x 1/2") Washer, Lock - Spring (1/4")
       800-0003
 1
                           2
       850-0050
       150-1456
                                     Contact Assembly - Overspeed (Includes items 4 thru 8)
 3
       862-0001
 Δ
                                      Nut, Hex (1/4-20)
                                     Washer, Lock - ET (1/4")
Contact, Electrical
 5
       853-0013
       150-0723
 6
       870-0250
                                     Nut. Insulator
 8
                                     Bracket, Mounting - Contact
Nut, Hex - Grade 8 (3/8-16)
       150-1356
                           1
 Q
       862-0011
                           4
10
       850-0050
                           4
                                     Washer, Lock - Spring (3/8")
                                     Stud (3/8-16 UNC)
17 - 3/32" LG
17 - 15/16" LG
18 - 29/32" LG
11
       520-0722
                           4
       520-0723
       520-0724
       520-0726
                                         20 - 1/16" LG
                                     Hose, Rubber
12
       503-0611
                                     Screw, Cap - Hex Head (1/4-20 x 1-1/2")
       800-0009
                           4
13
                                      Washer, Lock - Spring (1/4")
14
       850-0040
                                      Stator, Exciter
15
                           1
                                          Standard
       220-2353
                                     Environmental Protected Seal, Oil = "O" Ring
       220-1774
                           1
       509-0125
16
                                      End Bell, Generator
17
       211-0185
                           . 1
                                     Screw, Cap - Hex Head (1/4-20 \times 1-1/4")
       800-0008
18
                                      Washer, Lock - Spring (1/4")
19
       850-0040
                                     Nut, Hex (1/4-20)
       862-0001
                           2
20
                                      Screen, Air - Generator
       234-0368
                           1
21
                                      Stator, Generator
                           1
                                         Code 3
                                         Code 6D
       220-2625
                           1
                                         Code 7
       220-2963
                           1
                                         Code 9X
       220-1603
                                         Code 15
       220-1455
                                         Code 15 (Environmental Protected)
Code 15 (Extended Stack)
       220-1787
       220-1458
                                         Code 15 (Environmental Protected & Extended Stack)
                                         Code 53
                                         Code 515
Code 515 (Enviromental Protected)
Code 515 (Extended Stack)
                           1
                                         Code 515 (Environmental Protected & Extended Stack)
                                      Screw, Cap - Hex Head (3/8-16 x 3/4") Washer, Lock - EIT (3/8")
23
       800-0048
24
       856-0010
                            1
                                      Switch, Overspeed
25
       150-0717
                           1
                                      Screw, Cap - Hex Head (3/8-16 UNC)
1" LG
26
                           8
       805-0018
                                          1-1/4" LG
       805-0019
                           8
27
                                      Rotor Assembly, Generator (Includes items 28 thru 38)
                                          Codes 3. 53
                           1
       201-2670
                                          Codes 6D, 7, 9X, 15, 515
                                         Codes 15, 515 (Environmental Protected)
Codes 15, 515 (Extended Stack)
       201-2688
                            1
       201-2673
                           1
                                      Codes 15, 515 (Environmental Protected & Extended Stack)
Screw, Cap - Hex Head with 3/8-16 Tapped Center Hole
                           1
       800-0513
28
                                      Washer, Lock - Spring (3/4")
Washer, Flat - Steel Alloy (13/16"ID x 2"0D x 3/16"THK)
29
       850-0079
                            1
30
       526-0238
                                      Bearing, Ball
Spacer, Sleeve
31
        510-0101
                            1
        232-2102
32
                            1
                                      Rotor Assembly, Exciter (See Separate Figure for Components)
33
        201-1739
                            1
                                          Standard
        201-1845
                                          Environmental Protected
                                      Key, Machine (1/4" \times 1/4" \times 7/8")
34
        515-0145
                            1
                                      Bolt, Hex Head - Grade 8(5/8-11 UNC)
35
                                          1-1/8" LG
1-1/2" LG
        805-0033
                            8
        805-0035
                            8
                                      Washer, Flat - Hardened Steel (11/16"ID x 1-3/8"OD x 7/64"THK)
36
        526-0259
                            8
37
        205-0089
                            1
                                      Fan, Generator
38
        232-2078
                            1
                                      Disk, Drive - Generator
```



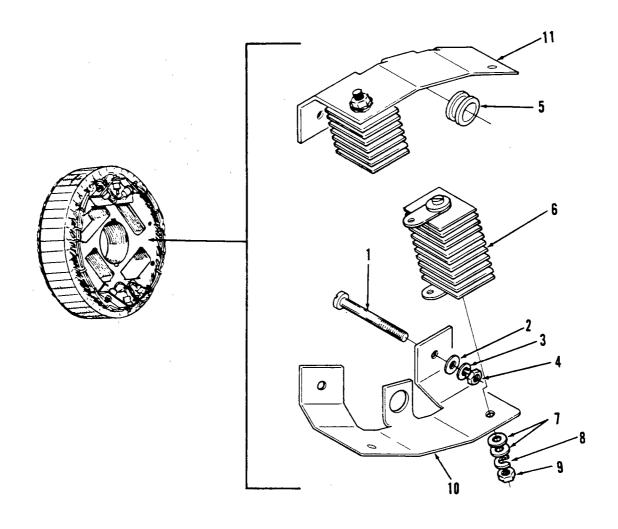
Generator (70kW, 60HZ)

```
Qty.
Ref.
 No.
           No.
                        Used
                                          Description
 1
       800-0003
                           2
                                    Screw, Cap - Hex Head (1/4-20 x 1/2") Washer, Lock - Spring (1/4")
       850-0050
 3
       150-1456
                                    Contact Assembly - Overspeed (Includes items 4 thru 8)
                           1
 4
       862-0001
                                    Nut, Hex (1/4-20)
       853-0013
 5
                           1
                                    Washer, Lock - ET (1/4")
       150-0723
 6
                                    Contact, Electrical
       870-0250
                           1
                                    Nut, Insulator
 8
       150-1356
                                    Bracket, Mounting - Contact
 9
       862-0011
                           4
                                    Nut, Hex - Grade 8 (3/8-16)
                                    Washer, Lock - Spring (3/8")
Stud (3/8-16 UNC)
10
       850-0050
                           4
11
       520-0724
                           4
                                        18 - 29/32" LG
       520-0726
                           4
                                        20 - 1/16" LG
       520-0727
                           4
                                        21 - 7/16" LG
       520-0728
                          4
                                        22 - 15/16" LG
12
       503-0611
                           4
                                    Hose, Rubber
                                    Screw, Cap - Hex Head (1/4-20 \times 1-1/2") Washer, Lock - Spring (1/4")
13
       800-0009
                           4
14
       850-0040
                           4
15
                                    Stator, Exciter
       220-2353
                          1
                                        Standard
                                    Environmental Protected Seal, Oil = "O" Ring
       220-1774
                          1
16
       509-0125
                           1
17
       211-0185
                          1
                                    End Bell, Generator
                                    Screw, Cap - Hex Head (1/4-20 \times 1-1/4") Washer, Lock - Spring (1/4")
18
       800-0008
19
                          2
       850-0040
20
                           2
       862-0001
                                    Nut, Hex (1/4-20)
                                    Screen, Air - Generator
21
       234-0368
                          1
                                    Stator, Generator
                          1
                                        Code 3
       220-2627
                          1
                                        Code 6D
       220-2465
                          1
                                        Code 7
       220-1605
                          1
                                        Code 9X
                                        Code 15
Code 15
       220-1457
                          1
       220-1789
                          .1
                                                  (Environmental Protected)
                                        Code 15 (Extended Stack)
       220-1460
                          1
                                        Code 15 (Environmental Protected & Extended Stack)
                                        Code 53
Code 515
                                        Code 515 (Environmental Protected)
                                        Code 515 (Extended Stack)
                          1
                                        Code 515 (Environmental Protected & Extended Stack)
23
       800-0048
                                    Screw, Cap - Hex Head (3/8-16 x 3/4") Washer, Lock - EIT (3/8")
                          1
24
       856-0010
                          1
25
       150-0717
                          1
                                    Switch, Overspeed
                                    Screw, Cap - Hex Head (3/8-16 UNC)
1" LG
26
       805-0018
                          8
       805-0019
                                        1-1/4" LG
                          8
27
                                    Rotor Assembly, Generator (Includes items 28 thru 38)
                          1
                                        Codes 3. 53
       201-2672
                          1
                                        Codes 6D, 7, 9X, 15, 515
                                        Codes 15, 515 (Environmental Protected)
Codes 15, 515 (Extended Stack)
       201-2690
                          1
       201-2675
                          1
                                    Codes 15, 515 (Environmental Protected & Extended Stack)
Screw, Cap - Hex Head with 3/8-16 Tapped Center Hole
Washer, Lock - Spring (3/4")
       800-0513
29
       850-0079
30
       526-0238
                          1
                                    Washer, Flat - Steel Alloy (13/16"ID x 2"OD x 3/16"THK)
31
       510-0101
                                    Bearing, Ball
Spacer, Sleeve
32
       232-2102
                          1
33
                                    Rotor Assembly, Exciter (See Separate Figure for Components)
       201-1739
                          1
                                        Standard
       201-1845
                          1
                                        Environental Protected
34
       515-0145
                                    Key, Machine (1/4" \times 1/4" \times 7/8")
                          1
35
                                    Bolt, Hex Head - Grade 8(5/8-11 UNC)
                                        1-1/8" LG
1-1/2" LG
       805-0033
                          8
       805-0035
                          8
36
       526-0259
                                    Washer, Flat - Hardened Steel (11/16"ID x 1-3/8"OD x 7/64"THK)
37
       205-0089
                          1
                                    Fan, Generator
38
       232-2078
                                    Disk, Drive - Generator
```

Exciter Rotor

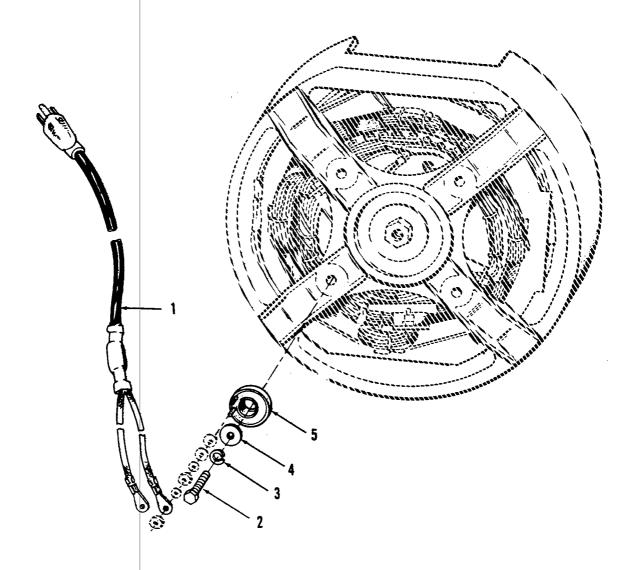


Ref. No.	Part No.	Qty. Used	Part Description
	813-0100	2	Screw, Machine - Round Head (#10-32 x 1/2")
1 2 3 4 5 6 7 8 9	870-0053	2	
3	850-0030	2	Nut, Hex (#10-32)
7		2	Washer, Lock - Spring (#10)
4	526-0008	2	Washer, Flat (13/64"ID x 7/16"OD x 1/32"THK)
5	813-0110	4	Screw, Machine - Round Head (#10-32 x 2")
6	870-0053	4	Nut, Hex (#10-32)
7	850-0030	4	Washer, Lock - Spring (#10)
8	526~0009	4	Washer, Flat (7/32"ID x 1/2"OD x 1/16"THK)
9	508-0187	4	Spacer, Stepped
10	332-0050	ž	
	508-0093	2	Clamp, Loop
		2	Crommet, Rubber
	870-0053	6	Nut, Hex (#10-32)
13	850-0030	6	Washer, Lock - Spring (#10)
14			Diode, Rectifier - Positive (CR1, CR2, CR3)
	358-0097	3	Standard
	358-0044	3	Enviromental Protected
15		•	Diode, Rectifier - Negative (CR4, CR5, CR6)
	358-0096	3	Ctandard Negative (CK4, CK5, CK6)
	358-0043	3	Standard
1.0	· · · · · · · ·	3	Enviromental Protected
16	363-0054	1	Heatsink - Positive Diodes
17	363-0055	1	Heatsink - Negative Diodes



Ref. No.	Part No.	Qty. Used	Part Description
1	813-0112	4	Screw, Machine - Round Head (#10-32 x 2-1/2")
2	526-0140	4	Washer, Flat (7/32"ID x 3/8"OD x 3/64"THK)
3	850-0030	4	Washer, Lock - Spring (#10)
4	870-0053	4	Nut, Hex (#10-32)
5	508-0093	2	Grommet, Rubber
6	305-0526	1	Set, Voltage Suppressor (A Matched Pair)
7	526-0140	4	Washer, Flat (7/32"ID x 3/8"0D x 3/64"THK)
8	850-0030	4	Washer, Lock - Spring (#10)
9	870-0053	4	Nut, Hex (#10-32)
10	363-0054	1	Heatsink - Positive Diodes
11	363-0055	1	Heatsink - Negative Diodes

Generator Heater



Ref. No.	Part No.	Qty. Used	Part Description
1			Cable, Electrical (Includes THermostat)
	335-0146	1	120 VAC
	335-0147	1	240 VAC
2	800-0004	1	Screw, Cap - Hex Head (1/4-20 x 5/8")
3	850-0038	1	Washer, Lock - Spring (1/4")
4	526-0158	1	Washer, Flat $(17/64"ID \times 1"0D \times 1/8"THK)$
5			Heater, Electrical
	333-0059	1	120 VAC, 125 Watt
	333-0192	1	240 VAC, 200 Watt

HARDWARE IDENTIFICATION

Illustrated hardware items are only for identification purposes. All hardware items listed throughout this parts catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts description indicates differently. All dimensions are in inches.

WASHER TYPES



EXTERNAL TOOTH LOCK (ET)



INTERNAL TOOTH



EXTERNAL-INTERNAL TOOTH LOCK (EIT)



COUNTERSUNK EXTERNAL TOOTH LOCK



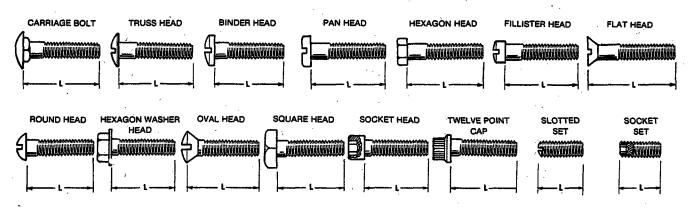
SPRING LOCK



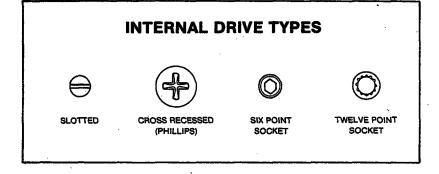
FLAT

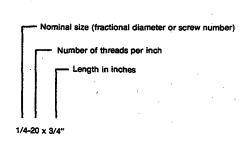
* - Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

BOLT AND SCREW TYPES



L - Measure length between these points.





NUT TYPES



FULL HEXAGON

JAM HEXAGON

HEXAGON WASHER

SQUARE

WING

ACORN

